

TO: BOB ORF  
FROM: M. MONTEAU

MONTHLY REPORT - AUGUST 93

- \* 700 MOUNTAIN RIFLE STOCK  
THESE STOCKS WERE FOUND TO BE ECCENTRIC. BOTH STOCK FORMERS & MASTER STOCK WERE VERIFIED TO MASTER DRAWING. THIS CONDITION WAS CAUSED BY THE COPY LATHE LOCATORS.
- \* PEERLESS O/U FORE END  
(2) FORE END SANDING NORBIDES D-49301 FOR THE NEW "C" SIZE FORE ENDS WERE COMPLETED AND SHIPPED TO S&K.
- \* M/700 DETACHABLE MAGAZINE STOCKS
  - M/700BDL LA. & SA. PROGRAMS ARE COMPLETED FOR THE HEIAN MACHINE AT S&K.
  - SPECIAL POSTPROSSER FOR HEIAN IS RUNNING
  - ALL GAUGES ARE THROUGH DESIGN AND OUT FOR BUILD
  - 100 LA. STOCKS HAVE BEEN RUN FOR TRIAL AND PILOT
- \* NC CHECKERING
  - INSUFFICIENT WOOD IN PG AREA CAUSED PROBLEMS IN CHECKERING. S&K HAS NEW FORMER ON ORDER TO REDUCE THIS PROBLEM. EST. DEL. OCT.93
  - ALL CHECKERING HEADS ARE BEING REVISED & CORRECTED FOR ALIGNMENT.
  - A NEW SHOE & ROD DESIGN IS BEING DEVELOPED.
- \* SPORTING CLAYS FORE END
  - PROJECT IS BEING PREPARED TO ADD .100 ADDITIONAL WOOD ON BOTTOM OF FOR END & ELIMINATE FIBERGLAS REINFORCEMENT.
- \* M/870 EXPRESS STOCK
  - THE DESIGN OF THE 20 GA. CUSTOM CHECKERING DIE HAS BEEN REVISED. (2) ADDITIONAL DIES ARE BEING BUILT.
- \* M/700 STOCKS
  - REVISED DESIGNS OF RECOIL SLOT WIDTH GAUGE ( B-49564) AND POSITION GAUGE ( C-49565) TO CONTROL CUT. THIS WILL REDUCE ASSEMBLY PROBLEMS.