

TO: BOB ORF
FROM: M. MONTEAU

MONTHLY REPORT - OCTOBER 93

- * O/U SANDING
797 "C" STYLE FORE ENDS HAVE BEEN RETURNED (10-4-93)
TO S&K FOR EXCESS WOOD MARGIN IN THE FORE END IRON
AREA. THESE WILL BE REPAIRED BY SANDING TO THE NORBIDE.
- * O/U FORE END SPLITTING
SPLITS ARE BEING CAUSED WHEN PRESSURE IS APPLIED TO THE
FORE END AS THE GUN IS BEING COCKED. TRIALS ARE BEING
MADE TO DETERMINE CLEARANCES. THE PADAL PROGRAM AT S&K
WILL BE REVISED, BASED ON THE RESULTS.
- * O/U FORE END SCREWS
FORE ENDS ARE BEING CRACKED UPON INSTALLATION OF THE
(2) #8 X 2" LONG WOOD SCREWS. A TRIAL IS BEING DEVELOPED
TO TAP THE FORE ENDS AND USE STD. #8-32 X 1 1/4" LONG
MACHINE SCREWS. THE TAPS HAVE BEEN RECEIVED AND THE
SCREWS ARE ON ORDER.
- * 541T ACCURACY PROBLEMS
ON INVESTIGATION, IT WAS FOUND THAT THE M/D DID NOT
SPECIFY THE CORRECT RECEIVER GROOVE IN THE STOCK FOR
THE SPECIFIED RECEIVER. TO CORRECT THIS, THE RECEIVER
GROOVE IS BEING REVISED AND A BARREL SUPPORT PAD
WILL BE ADDED IN FRONT OF THE RECEIVER.
- * XP-100 WOOD STOCK
INFORMATION IS BEING COMPILED TO ISSUE AN ESTIMATE TO
PRODUCE THIS STOCK AT S&K.
- * VAX NUMBERS FOR WOOD OPERATIONS
ALL VENDOR NUMBERS AND OPERATIONS HAVE BEEN ADDED
TO THE VAX SYSTEM.
- * M/700 DETACHABLE MAGAZINE
THE FOLLOWING PROGRAMS HAVE BEEN FINALIZED AND
SENT TO S&K.
M/700BDL LA & LA DET. MAG.
M/700BDL SA & SA DET. MAG.
M/700MR LA & LA DET. MAG.

THE M/700MR SA & SA DET. MAG. PROGRAMS SHOULD BE
READY FOR TRIAL BY 11/5/93.

BASE GAUGE E-49526 WAS COMPLETED AND SHIPPED 10/18/93
- * NC CHECKERING
INFORMATION HAS BEEN SENT TO BOB TURNER (AMERICAN BAY
LIMITED) TO WRITE A TAPE PUNCHING ROUTINE. WHEN
COMPLETED, THIS WILL REMOVE THIS OPERATION FROM
THE C.V. SYSTEM