

TO: BOB ORF
FROM: M. MONTEAU

PROGRESS REPORT - NOVEMBER 93

* O/U SANDING

SCHEDULE DELIVERY FOR "C" STYLE FORE ENDS SANDED TO
NORBIDE IS:

12/13	250
12/20	250
12/27	250

ADDITIONAL ADJUSTMENTS MAY BE REQUIRED FOR FINAL FIT OF
WOOD TO FRAME.

* O/U FORE END SPLITTING

TO ALLOW CLEARANCE FOR THE FORE END IRON, THE FE IRON
RADIUS ON THE FE WILL BE CHANGED FROM 1.0 TO 1.025.
THE ELECTOR CLEARANCE CUTS ARE ALSO BEING MADE .020
WIDER PER SIDE.

* O/U FORE END SCREWS

ON TESTING THE STRENGTH OF THE #8-32 X 1 1/4 MACHINE
SCREWS, (1) SCREW STRIPPED THE WOOD. THEREFORE, THE
STD. WOOD SCREW B-97930 WILL CONTINUE TO BE USED AND
A COUNTERBORE WILL BE ADDED TO RELIEVE THE PRESSURE
WHEN INSTALLING THE STD. SCREW

* 541T ACCURACY PROBLEMS

THE INITIAL STOCKS WITH THE NARROW RECEIVER GROOVE
HAVE BEEN PRODUCED AND WILL BE TESTED. ADDITIONALLY,
THE BARREL GROOVE CAM WILL BE REDESIGNED TO ADD A
SUPPORT PAD IN FRONT OF THE RECEIVER GROOVE.

* M/700 DETACHABLE MAGAZINE

THE FOLLOWING PROGRAMS HAVE BEEN COMPLETED AND SENT
TO S&K FOR TRIAL 11/18/93:

M/700 MR SA STK. ID3456
M/700 MR SA DET MAG STK. ID1015

BARREL LOCATORS FOR GAUGE E-49526 FOR M/700 MR,
M/700 MAG., & M/700 VARMINIT HAVE BEEN DESIGNED AND
WORK ORDERS ISSUED TO BUILD (A06328)

A TEMPORARY MACHINING OPERATION HAS BEEN ADDED TO
MAINTAIN A 1.265/1.270 DIM. AT THE REAR TAKE DOWN
HOLE AND ADD CLEARANCE IN FRONT OF THE MAG. BOX.
THESE ITEMS WILL BE REVISED IN ALL DET. MAG. PROGRAMS.

* NC CHECKERING

THE FIRST TRIAL TO PUNCH HEX TAPE HAS BEEN RECEIVED
BUT DID NOT FUNCTION CORRECTLY. ADDITIONAL INFORMATION
HAS BEEN SENT TO BOB TURNER. (AMERICAN BAY LIMITED)