

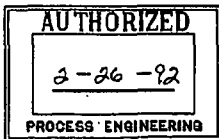
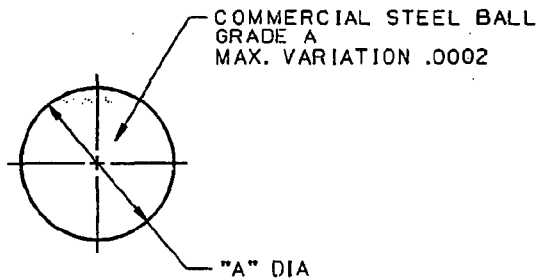
B-23220

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING TO FIGURES
UNLESS OTHERWISE NOTED
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .010 - TOLERANCE $\pm .015$
2 PLACE .001 - TOLERANCE $\pm .010$
3 PLACE .000 - TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm .00^{\circ}$ - 30°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE $\sqrt{25}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL MFG'S SPEC'S
HEAT TREAT
HARDNESS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

DIMENSION "A"	PART NO.
3/32	23220
1/8	23221
5/32	23222
9/64 (.1406)	23223
1/4	23224
3/16	23225



CY FILENAME - RES.1100.B23220.SAFETY-DETENT-BALL.TJP

ALTERAT

ALT.	WAS	REF.	BY	DATE
53	REVISED & REDRAWN	12778	WFP	2-7-92

7400.	23223	ORIFICE BALL
1100	23222	OP. HANDLE DETENT BALL
40XB	23223	TRIGGER BALL FRONT
40XC	23222	SAFETY DETENT BALL
700	23225	SAFETY DETENT BALL
M-24	23222	SAFETY DETENT BALL
7 LW	23222	SAFETY DETENT BALL
700	23222	SAFETY DETENT BALL
XP-100	23222	SAFETY DETENT BALL
N-66	23224	SAFETY DETENT BALL
522	23223	SAFETY DETENT BALL
552/572	23223	SAFETY DETENT BALL
7400	23223	SAFETY DETENT BALL
7600	23223	SAFETY DETENT BALL
SP-10	23223	SAFETY DETENT BALL
MAG	23223	SAFETY DETENT BALL
M/870-1100	23223	SAFETY DETENT BALL
MODEL	PART NO.	PART USE
DES. BY DATE	CHK. BY DATE	APP. BY DATE
TJP 6-8-87	DSF 6-9-87	TCD 2-6-89
TITLE BALL		
NUMBER	SCALE	SUPERSEDES
B-23220	10X	23220 6-8-87
REFERENCE		
REMINGTON ARMS CO. INC.		
ILLION RESEARCH DIV.		