

UNLESS OTHERWISE NOTED, DIMENSIONS ARE:
 1 PLACE TOLERANCE $\pm .010$
 2 PLACE TOLERANCE $\pm .010$
 3 PLACE TOLERANCE $\pm .005$
 4 ON FRACTIONAL DIMENSIONS $\pm .004$
 5 ON ANGULAR DIMENSIONS $\pm .005$
 FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
 FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
 HEAT TREAT _____
 HARDNESS _____
 COLOR _____
 HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE

PART NAME	PART NO
SEAR HOUSING	15452
SEAR BLOCK STOP SCREW	17053

XP-100		SEAR HOUSING SUB-ASSEMBLY	
MODEL	PART NO.	PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
V 5-28-80	B 5-28-80	FGH 5-29-80	JWB 5/27/80
TITLE ASSEMBLY			
NUMBER	SCALE	SUPERSIZES	REFERENCE
B-16925	—	—	PC 11204
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

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