

5-25220.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE (.1) — TOLERANCE $\pm .010$
2 PLACE (.01) — TOLERANCE $\pm .003$
3 PLACE (.001) — TOLERANCE $\pm .0008$

R ON ANGULAR DIMENSIONS IS 1/8" R
ON ANGULAR DIMENSIONS IS 60° ± 1°

FINISH: AS THE DESIGNATOR, BY ROOT MEAN
SQUARE (R.M.S.) MICRON INCH ROUGHNESS
VALUES AND USE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL MFG: 6/5 3P: 5 000

HEAT TREAT _____

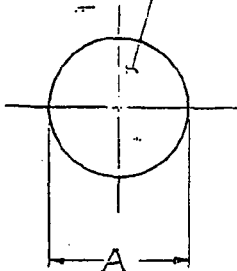
HARDNESS

HEAT TREAT AND COLOR TO BE DONE BY

REMINGTON

REMINGTON

COMMERCIAL STEEL BALL
GRADE A
MAX. VARIATION .0002



DIMENSION A	PART NO.
$\frac{3}{32}$	23220
$\frac{1}{8}$	23221
$\frac{5}{32}$	23222
$\frac{9}{64}$ (.1406)	23223
$\frac{1}{4}$	23224
$\frac{3}{16}$	23225

[illegible]

FORM TFS REV. 4-77 N.M.S. 10-7130-

BARBER - PRESALE R 0120563

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

R2521551
BARBER - PRESALE R 0120563