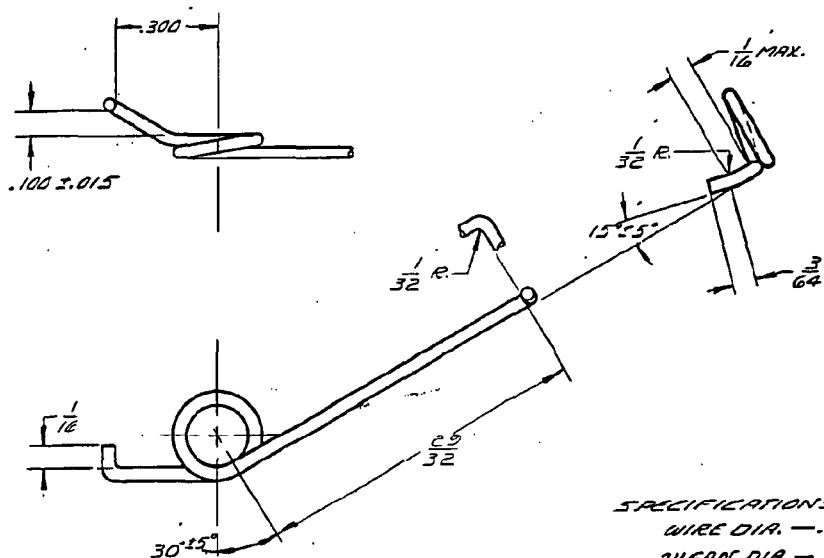


45506-B



GO-NO SCALE THIS DRAWING; WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE ± .015
2 PLACE (.01) - TOLERANCE ± .010
3 PLACE (.001) - TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS ± 1/64
5 ON ANGULAR DIMENSIONS ± 30' - 30"
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL MUSIC WIRE
HEAT TREAT STRESS RELIEVE
HARDNESS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON
DEC 14/71

ALTERATIONS				
ALT.	WAR	REF.	BY	DATE

SPECIFICATIONS:
WIRE DIA. - .030
MEAN DIA. - .196
L. DIA. - .160 MIN.
NO. OF ACTIVE COILS - 1
WIND - R.M.

700 E.M.		BOLT STOP SPRING	
MODEL	PART NO.	PART USE	SEE
DES. BY DATE	CHK. BY DATE	APP. BY DATE	
<i>CLM/12/71</i>	<i>W 9/30/71</i>	<i>NEW 10/1/71</i>	
TITLE SPRING - TENSION			
NUMBER	SCALE	SUPERSEDED	REFERENCE
B-90534	4:1		
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			