

SECTION - D-D

DIM.	PART N°	
	32850	92851
A	4.481 4.479	3.631 3.629
B	6.403 6.478	5.633 5.628
C	5.972 5.968	5.122 5.118
D	3.250 3.220	2.400 2.370
E	5.794 5.786	2.944 2.936
F	5.385 5.380	4.535 4.530
G	6.638	5.788
H	3.715 3.695	7.865 7.845
J	7.348 7.342	6.898 6.492
K	6.369 6.364	5.519 5.514
L	7.875 7.845	7.025 6.995
M	7.492 7.488	6.642 6.638
N	2.160 2.140	1.595 1.575

DIM.	PART N°	
	32850	52851
O	1.600 1.580	1.285 1.255
P	5.493 5.487	4.643 4.637
R	.041 .044	.027 .030
S	5.2625	4.4125
T	7.265	6.415
U	5.5855 5.5795	4.7355 4.7295

NOTE: RUNOUT
BEVEL CUT 3/16"
AS CLOSE AS P
THIS SURFACE.

#18. FOR REC. MARKINGS SEE DIM. # C-90552

#19. MAX. FREE RUNOUT FROM O. DIA. .0003

#8. ALIGNMENT OF THREADS MUST BE HELD SO THAT AN INDICATOR READING AT THE REAR END OF THE REC. WHEN THREADED ON A DRIVING PLUG OF ZERO RUNOUT IS LESS THAN

#7. REMOVE ALL SHARP CORNERS

#6. ALLOWABLE ECCENTRICITY OF C'DORE WITH BOLT HOLE $\pm .0015$ (.003 T.I.E.)

#5. ALLOWABLE ECCENTRICITY OF BOLT HOLE WITH O. DIA. OF REC. AT REAR $\pm .003$ (.006 T.I.E.)

#4. ALLOWABLE ECCENTRICITY OF BOLT HOLE WITH O. DIA. OF REC. (AT FRONT) $\pm .002$ (.004 T.I.E.)

#3. ALLOWABLE DISPLACEMENT OF FIRE CONTROL SLOTS FROM Q OF REC. $\pm .002$

#2. ALLOWABLE DISPLACEMENT OF MAG. CUTS FROM Q OF REC. $\pm .004$

#1. 499-.509 R DENOTES INTERSECTION OF CLEARANCE CUT OF RADIUS .325-.350 WITH 1.870-1.850 R. 1 WITH LUG SLOT .449-.452 DIM.

NOTES:

See 118