

M/710 Firearm Evaluation (12 guns)

Pre-testing Measurements

Test Date: 09/14/99

		514/6/200 1 70/207 ***	
Engagement	Trigger Pull	Head Space	Fixing Pin Indent
0.0249	3.5	0.002	
0.0219	4.25	0.003	
0.0235	4.75		
0.0222	3.5	0,002	
0.0241	4.25		
0.0218	4	0.003	
0.0231	4	0.002	A CONTRACTOR OF THE CONTRACTOR
0.0245	4.5	0.002	
0.0235	4.5		
0.0208	4	0.001	
0.0247	3.5	MIN.	
0.0228	4.5	0.001	
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	L		1.00 mg/m2
	0.0249 0.0219 0.0235 0.0222 0.0241 0.0218 0.0231 0.0245 0.0235 0.0208	0.0249 3.5 0.0219 4.25 0.0235 4.75 0.0222 3.5 0.0241 4.25 0.0218 4 0.0231 4 0.0245 4.5 0.0235 4.5 0.0208 4 0.0247 3.5	Engagement         Trigger Pull         Head Space           0.0249         3.5         0.002           0.0219         4.25         0.003           0.0235         4.75         0.001           0.0222         3.5         0.002           0.0241         4.25         0.0241           0.0218         4         0.003           0.0231         4         0.002           0.0245         4.5         0.002           0.0235         4.5         0.001           0.0208         4         0.001           0.0247         3.5         MIN



Test Objective: Complete pre-test firing pin indent evaluation.  Test Description:  1. Use 30-06 copper crusher holder and correct copper crusher.  2. Load, fire and record firing pin indent (3) times for each firearm.  3. Record each indent per firearm on spreadsheet supplied  Use standard S.A.A.M.I. procedures for performing indent evaluation.  Resource Usage:  Manpower Requirements — 1 Techt Facility Requirements — Data Only: X REQUESTED Completion Date: 15 Sept., 1999  Required Materials/Parts/Equipment (include quantities):  Test Parts: Availability Date  Start Date: Completion Date: Report Date:  Report Date:  SCHEDULED	Date Submitted: 13 Sept., 1999	Tracking #: TLW 9256A
Test Description:  1. Use 30-06 copper crusher holder and correct copper crusher.  2. Load, fire and record firing pin indent (3) times for each firearm.  3. Record each indent per firearm on spreadsheet supplied  Use standard S.A.A.M.I. procedures for performing indent evaluation.  85  Resource Usage:  Manpower Requirements	Project #: 241095	Engineer: M. D. Keeney
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Test Parts: Availability Date  Start Date: Completion Date: Report Date:  I NDEXED ASSIGNED SCHEDULED	Manpower Requirements – 1 Tech.	Formal Report: Data Only: X REQUESTED Completion Date:
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## **Test Lab Work Request Form**

Date Submitted: 13 Sept., 1999	Tracking #: TLW 9256B
Project #: 241095	Engineer: M. D. Keeney
Test Objective: Complete standard proof t	test of 12 M/710 test sample firearms supplied
Test Description:	
firearms.  3. After firing proof round examine rifle for area, bolt lugs, bolt face, extractor, or ejectany indication of cracking or swelling of the second	any signs of damage especially in the chamber etor. Examine locking lug area in the barrel for material. Note anything of unusual nature. The for any indication of primer setback or rings in
Resource Usage: Manpower Requirements - 1 Tech Facility Requirements -	Fest Results Required: Formal Report: Data Only: REQUESTED Completion Date: 15 Sept., 1999
T 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	lude quantities): (12) .30-06, industry standa
proof loads. Proof stamp	i
■ 205 ***********************************	Special States

Test Objective: Complete 200 round standard ammunition functional evaluation of each of the 12 samples provided.  Test Description:  1. Perform standard procedure, Function and Casualty Testing on all M/710 rifles provided.  Load magazine to capacity of 4 rounds, insert into open action, close and begin firing.  Use uniform sample of each type of 30-06 ammunition currently inventoried.  2. For each round fired, note whether malfunction occurred, if so, note type, hispeet and note if magazine disengages during shooting.  3. As a minimum each data sheet should list the tester's initials, the date, beginning and endir round level covered by that data sheet, the TLW number, firearm serial number, firearm sample number, the ammunition type and lot number.  Use standard centerfire test procedures for shooting of these firearms. Use extreme caution, comply with all safety procedures for shooting of these firearms. Leather gloves are recommended due to excessive abrasion of hands while handling and shooting firearms.  Resource Usage:  Manpower Requirements -  Test Results Required:  Formal Report: Data Only: X  REQUESTED Completion Date:  29 Sept., 1999  Required Materials/Parts/Equipment (include quantities):  2400 rounds of standard 30-06 ammunition, variety of bullet types and weights should be used based on current inventory.  Test Parts: Availability Date  Start Date:  Completion Date:	Date Submitted: 13 Sept., 1999	Tracking #: TLW 9256C
Test Description:  1. Perform standard procedure, Function and Casualty Testing on all M/710 rifles provided.  Load magazine to capacity of 4 rounds, insert into open action, close and begin firing.  Use uniform sample of each type of 30-06 ammunition currently inventoried.  2. For each round fired, note whether malfunction occurred, if so, note type, Inspect and note if magazine disengages during shooting.  3. As a minimum each data sheet should list the tester's initials, the date, beginning and endire round level covered by that data sheet, the TLW number, firearm serial number, firearm sample number, the ammunition type and lot number.  Use standard centerfire test procedures for shooting of these firearms. Use extreme caution, comply with all safety procedures for shooting and shooting firearms. Leather gloves are recommended due to excessive abrasion of hands while handling and shooting firearms.  Resource Usage:  Manpower Requirements -  Test Results Required:  Formal Report: Data Only: X  REQUESTED Completion Date:  Test Parts: Availability Date  Start Date:  Test Assigned To:  Test Assigned To:	Project #: 241095	1 2
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Test Parts: Availability Date Start Date:  Completion Date:	- ` `	<u> </u>
Test Parts: Availability Date Start Date:  Completion Date:  Test Assigned To:	used based on current inventory.	
Start Date: Test Assigned To: Completion Date:	•	and street the street of
Completion Date:	Test Parts: Availability Date	
Completion Date:	Start Date:	Test Assigned To:
Report Date:	Completion Date:	* ₹ 
	Report Date:	

Date Submitted: 13 Sept., 1999	Tracking #: TLW 9256D
Project #: 241095	Engineer: M. D. Keeney
Test Objective:	
Complete standard S.A.A.M.I. drop, jar-off	and rotation testing of each of the $(12) M/71$
actions provided.	
Test Description:	
1. Perform standard procedure S.A.A.M.I. dro	pp, jar-off, and rotation testing on each of rifles
	rop using S.A.A.M.I. procedures. Load chamber
with primed case for each drop, jar-off or re	otation orientation. Fire the primed case after
each drop to make sure the round did not fi	re when dropped.
2. Use the standard S.A.A.M.I. forms to recor	ニー・ニー・ニー・ニー・ニー・ニー・ニー・ニー・ニー・ニー・ニー・ニー・ニー・ニ
the tester's initials, the date, the TLW nu	mber, the firearm serial number, and the firearr
sample number.	
3. Due to the prototype nature of the sample p	rovided, the drop testing will be completed wit
the use of a "sample" stock constructed of resi	n board. Provisions for attachment and damage
resulting during drop testing are to be reviewe	d by the engineer, technician and testing
manager.	
Resource Usage:	Test Results Required:
Manpower Requirements -	Formal Report: Data Only: X
1 technician	REQUESTED Completion Date:
Facility Requirements	15 Oct., 1999
Required Materials/Parts/Equipment (inclu	
Primed cases with bullets and powder remo	ved to cover the testing of 12 actions.
85-durameter rubber mat.	The second second
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Test Parts: Availability Date	
Start Date:	Test Assigned To:
Start Date.	
Completion Date:	

	Tracking #: TLW 9256E
Project #: 241095	Engineer: M. D. Keeney
Test Objective: Complete accuracy eval	luation of all (12) M/710 actions supplied.
Test Description:	
1. Clean actions complete before firing	•
	y testing of competitive firearms (TLR 9210A)
	shooting and between ammo types.
	saturated with Hoppe's solvent followed by four
dry patches after each 5 shot grou	- P
Shot one fouling shot prior to sho	
_	F28JC13 ( Rem R30062) and F08UB25 (Remos of each specification for a total of 10 groups p
firearm.	os of each specification for a total of 10 groups p
	arm sample number, ammunition designation an
	ement, and calculate average group per ammo pe
firearm.	ement, and carculate average group per ammo po
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firearm.  Resource Usage:	Test Results Required:
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firearm.  Resource Usage:  Manpower Requirements -  2 technicians	Test Results Required: Formal Report: Data Only: X
Resource Usage: Manpower Requirements -	Test Results Required: Formal Report: Data Only: X REQUESTED Completion Date:
firearm.  Resource Usage:  Manpower Requirements -  2 technicians  Facility Requirements -  Required Materials/Parts/Equipment (i	Test Results Required: Formal Report: Data Only: X REQUESTED Completion Date: 08 Oct., 1999 include quantities): Remington R30062 lot #
Resource Usage: Manpower Requirements - 2 technicians Facility Requirements -  Required Materials/Parts/Equipment (i F28JC13 and Remington R30064 lot # I	Test Results Required: Formal Report: Data Only: X REQUESTED Completion Date: 08 Oct., 1999
Resource Usage: Manpower Requirements - 2 technicians Facility Requirements -  Required Materials/Parts/Equipment (i	Test Results Required: Formal Report: Data Only: X REQUESTED Completion Date: 08 Oct., 1999 include quantities): Remington R30062 lot #
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Resource Usage: Manpower Requirements - 2 technicians Facility Requirements -  Required Materials/Parts/Equipment (i F28JC13 and Remington R30064 lot # I of each ammunition specification.  Test Parts: Availability Date	Test Results Required: Formal Report: Data Only: X REQUESTED Completion Date: 08 Oct., 1999  Include quantities): Remington R30062 lot # F08UB25 ammunition. Approximately 360 roun
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