

cc: V. G. DeReus
Chem & Met
File

Date 9-29-63

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

Requested by	Changed by	Date
RE: J.C.	<i>[Signature]</i>	9-24-63

To: P. B. Croop
R. B. Hurley

Model	Part Name	Drawing No.	Part No.
600	REINFORCING SCREW	A-18186	18186
600	CONNECTOR (TRIGGER)	A-15436	15436
600	TRIGGER	C-15435	15435
600	RECEIVER, 222 REM.	C-15787	15787
600	STOCK	E-15426	15426

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Part:
A-18186	9	Add .030; to provide stock reinforcement
A-15436	1	Add 20° angle to end of connector to coincide with change made in trigger. Alter parts on hand
C-15435	10-15	Change straight .090 section to 20°-7' angle
		Add .020-.030 to locate 1.000 R
		Blend 1.000 R and 20°-7' with .030 R
		Add .223 dim. to locate 1.000 R
		Allow .010 R in corner for tooling
		* For reinforcement of trigger
		Scrap parts on hand.
		(SEE PAGE * 2)

Parts List
Change Notice

Yes	No
X	

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Approved

[Signature: Wayne E. Leek]

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Sheet 2

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-15787	4-7	.700 dim. changed to .760 2.050 dim. changed to 1.990 1.730/1.700 dim. changed to 1.620/1.690 Added mat'l. spec. }
		* Move release point of shells .060 rearward Alter parts on hand.
E-15426	33	Add reinforcing screw hole to receiver section of stock. Alter parts on hand.