

cc: V. G. De Reus
Chem & Met
File

Date

3/16/64

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

Requested by	Changed by	Date
Hurley	Sullivan	3-15-64

RSD 3/16/64

To: P. B. Croop
R. B. Hurley

Model	Part Name	Drawing No.	Part No.
700	BOLT HEAD - MAGNUM	C-15706	15706
700 600-100	BOLT HEAD .223 CAL	C-15851	15851
700-600	BOLT HEAD REGULAR	C-15479	15479

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-15706	18	CHANGE .705-.700 DIMENSION TO .715-.710 TO
C-15851	8	ALLOW FOR CLEAN UP AT CYLINDRICAL
C-15479	13	GRIND OD TO .685-.698 DIA.
C-15706	19	CHANGE .015 X 45° CHAMFER TO .025 X 45° - THIS IS
C-15479	14	TO ALLOW EXTRA AMOUNT TO GRIND OFF THIS
		WILL INSURE .015 X 45° LEFT AFTER GRIND.
C-15851	9	ADD .025 X 45° CHAMFER - REASON SAME AS ABOVE.
	10	REMOVE 223 REM CAL. USED ONLY ON M/760
		SEE PLIST
		USE UP PARTS ON HAND

Parts List
Change Notice

Yes	No
	X

Approved

