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of 3

cc: V. G. De Reus
Chem & Met
File

DESIGN CHANGE REQUEST and TRANSMITTAL OF DRAWINGS

Originating
Date

Jan 4 - 1965

To: P. B. Croop
R. B. Hurley

Transmitted
Date

Requested by	Changed by	Date
<i>Schaper</i>	J. FINNROSEN	1/8/65

1-11-65

<u>Model</u>	<u>Part Name</u>	<u>Drawing No.</u>	<u>Part No.</u>
100-600	Bolt Plug	C-15409.	15409
" - "	" " Blank	C-15431.	15431
40-100	Bolt Plug	C-19787	19787
2nd Series	" "	C-17012.	17012
" "	" " Blank	C-19894.	19994
m/40-100	" "	C-15695	15695

[illegible]

Parts List
Change Notice
Number:

Yes	No
X	
200	

Approved

DESIGN CHANGE REQUEST
and
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DCR # 5913

Sheet 2 of 3

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-17012	31	REMOVE C'BORE DATA - DIM 455-450
	32	DIM .250 - .230 AND ALSO REMOVE
	33	NOTE CONCERNING C'BORE.
		REASON: NEW DIM. FOR C'BORE
		WILL BE PUT ON BOLT PLUG BLANK
		DWG C-19894.
C-19894	11	CHG C'BORE DIM 445-440 TO FINISHED
		DIM 455-450. -
	12	-CHG C'BORE DEPTH DIM. FROM .351-.371
		TO FIN. DIM. .250 - .230. -
	13	-ADD NOTE DELETED FROM DWG C-17012 -
	14	-UPDATE PART USE DATA - DELETE ^{1/400} 1/400 C-19787
	15	-ALTER NOTE TO AGREE WITH PART USE DELETION.
		REASON: VENDOR WILL C'BORE TO
		FINISHED DIM - BOLT PLUG IS PRESENTLY
		BEING USED ON MY 700.
C-19787	9-10-11	REMOVE ALL DATA CONCERNING C'BORE
		(DIMS. 455-450; .3315-.3285; AND NOTE)
	12	REMOVE .750 DIM. FROM SHOULDER
		TO THREADED END.
	13	REPLACE REFERENCE TO BLANK DWG.
		C-19894 WITH REFERENCE TO NEW BLK DWG
		C-15695.
		REASON: A NEW BLANK DWG WILL BE
		MADE FOR THE 40X13 BOLT PLUG. THE
		DIM. REMOVED FROM THE FINISH DWG (C-17012)
		WILL BE ADDED TO THE NEW BLANK DWG
		WHICH WILL BE AS PURCHASED FROM VENDOR.
		See C-15695 NEW BLANK DWG FOR 40-X13

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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-15695	ORIG.	NEW BOLT PLUG BLANK DWG FOR M/40-X13.
		REASON: NEW BLANK DWG WILL CONTAIN C'BORE DATA WHICH CANNOT BE ADDED TO BLK DWG C-19894 BECAUSE THESE DIM ARE DIFFERENT FROM M/700 C'BORE DATA WHICH IS BEING ADDED IN DWG C-19894.
C-15409	1.	Remove C'BORE DATA (.445-.450
	2.	DIA; .250-.230; AND NOTE)
	3.	REMOVE NOTE REGARDING FINISH DIM. OF C'BORE OFF ANGLE
		REASON: THIS DATA IS TO BE PUT ON BLANK DWG C-15431
C-15431	5.	CHG DIA DIM .445-.440 TO FINISHED
	6.	DIM .450-.455 -
	7.	CHG DEPTH DIM .351-.341 TO FINISHED
		DIM .250-.230 -
		ADD NOTE CONCERNING FINISHED DIM. OF C'BORE.
		REASON: VENDOR WILL C'BORE TO FINISHED DIM.