

cc: V. G. De Reus
Chem & Met
File

SHEET 1 OF 2

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS
OR PARTS LIST

Originating
Date

4-26-68

Requested by	Changed by	Date
R&D	J. PAST	4/30/68

To: P. B. Croop
E. R. Carr

Transmittal
Date

5-1-68

Model	Part Name	Drawing No.	Part No.
1000, 600, XP100	FIRING PIN HEAD BLANK	B-27975	27975
10XCF, 40XB, 700	FIRING PIN HEAD BLANK	A-14720	14720
600, XP-100	FIRING PIN HEAD	B-15673	15673
600 EXP. 600	FIRING PIN HEAD	C-23320	23320
700, 10XCF, 40XB	FIRING PIN HEAD	C-23320	23321

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts.
5-27975	15	REMOVED 411, 411C, 411B, 412, 412A, 413, 414, 40X, 721, 722, 725 REASON REASON NON-CURRENT ILLION
		PRODUCT - IF PARTS ARE NEEDED USE M 700 OR M 40XB PARTS
B-27975	14	REMOVED C-23320 FROM NOTE - REASON MODELS LISTED
		CANNOT REQUIRE THIS DWG. FOR A FINISHED DWG. -
B-27975	13	REMOVED M 700 & 40XCF REASON ADD USED ON
		NEW BLANK DWG. A-14720-SHORTER OVERALL LENGTH
A-14720	NEW	ORIGINAL TRANSMITTAL -
B-15673	9	ADD USED XP100, 600 - REASON - THIS DRAWING TO
		BE USED FOR FINISH DWG. FOR THESE MODELS
	10	REMOVED NOTE REFERRING TO DWG C-23320
		REASON - SAME AS REVISION #9

Parts List
Change Notice
Number:

Yes	No
☒	☐
574	
575	
576	

Approved

J. W. WICK

4/30/68

DESIGN CHANGE REQUEST and TRANSMITTAL OF DRAWINGS

DCR # 7451

Sheet **2 of 2**

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
B-15673	11	ADDED DIMENSIONS TO MAKE THIS A FINISH DRAWING REASON M700-MXCF-40XB FIRING PIN HEAD (C-23320) HAS BEEN REVISED & NO LONGER PERTAINS TO MXP100 & 600-600 EXT. 660
C-23320	56	REMOVED B-27995 FROM NOTE - REASON NEW BLANK DWG A-14720 TO BE USED
	57	ADDED CHART - TO SHOW DIFFERENCE BETWEEN PART NO. 23320 & 23321
	58	DELETED #11, #11B, #11C, #12, #12A, #13, #14, XP100, 600, 721, 722, 725, 40X REASON NON CURRENT ILIAC PRODUCT - IF PARTS ARE NEEDED USE NEW M700, 40XB PARTS FOR EVERYTHING BUT XP100-600 FOR THESE TWO USE PART NO 15673
	59	CHANGED OVERALL LENGTH FROM 1.168 TO 1.120 REASON NEW DESIGN