

DESIGN CHANGE REQUEST (DCR)
 PARTS LIST CHANGE NOTICE (PLCN)
 OR
 PARTS LIST TRANSMITTAL

DCR # 8179
 Sheet 1 of 5

Requested by <u>RFD</u>	Changed by <u>J. H. JST</u>	Date <u>10-31-69</u>
Originating Date	Transmittal Date <u>12-16-69</u>	

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name/List	Drawing No.	Part No.
✓ 40XB	TRIGGER ADJ. SPRING	✓ A-14634	14634 (X)
✓ 700/40XB	TRIGGER HOUSING SPRING (Housing)	B-14630	14630 (X)
✓ 700	TRIGGER HOUSING ASSY. COMPLETE	✓ C-26655	26655 (X)
✓ 40XB	TRIGGER HOUSING ASSY.	✓ C-30785	30785 (X)
✓ 700	TRIGGER ASSEMBLY	✓ D-26345	26345 (X)

Dwg. No.	Rev. No.	Design Change
A-14634	2	REINSTATED
B-14630	3	REINSTATED (Revised by RFD)
C-26655	14	REINSTATED (Revised by RFD)
	15	CHANGED .175/.173 DIA. HOLE TO .152 .150 (TO ACCOMMODATE NEW SPRING)
C-30785	2	REINSTATED (Revised Housing)
D-26345	15	REINSTATED (Revised Housing)

Reason for Change: REINSTATING NEW STYLE TRIGGER ASSY.
(AND COMPONENTS). HAS BEEN REVISED TO
TO FACILITATE MANUFACTURING.

Disposition of Parts On Hand (check below)

() Scrap () Alter (X) Use Inventory

(PLCN) Use form below if part number is changed/add-used or superseded

	Dwg. No.	Part No.	Part Name	Qty.	Assem. No.
Current Listing	B-14630	14630	TRIGGER HOUSING SPRING	3	
New Listing	B-14630	14630	TRIGGER HOUSING SPRING (Housing)	1	
Current Listing	A-14634	14634	TRIGGER ADJ. SPRING	1	
New Listing	NONE	14634	NONE		
Current Listing	C-15390	15390	TRIGGER SIDE PLATE (700)	2	
New Listing	✓ C-30785	30785	TRIGGER SIDE PLATE (700)	100	

Note: Please mark your Parts List to agree.

() Superseded Part is Obsolete (check disposition below)

(X) Use up () Scrap () Service Repair () Other Model Use

() New Part is: () Steel () Powder Metal () Assembly () Wood () Purchased () Other

APPROVED: J. H. Walker 12/11/69

DESIGN CHANGE REQUEST (DCR)
PARTS LIST CHANGE NOTICE (PLCN)
OR
PARTS LIST TRANSMITTAL

DCR # 8173Sheet 2 of 5

Requested by	Changed by	Date
R&D	J. RAST	10/31/69
Originating Date	Transmittal Date	
	12-16-69	

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name/List	Drawing No.	Part No.
✓ 700	TRIGGER	C-15280	15280
40XB	TRIGGER ADJ. SCREW	B-19921	19921
40XB	TRIGGER ADJ. BALL	B-23220	23220-25
40XB	TRIGGER ASSY	D-27590	27590 ✓
700, 40XB	TRIGGER ADJ. SPRING	A-15400	15400

Dwg. No.	Rev. No.	Design Change
C-15280	13	ADD USED 40XB (ADD IN NEW ASSY)
B-19921	7	REINSTATED
C-23220	32	ADD USED 40XB + 40XCF (READ IN NEW ASSY)
	33	REVISED & REDRAWN (UP DATE)
D-27590	3	REINSTATED (REVISED HOUSING)
A-15400	7	REMOVED 40XB (NOT READ IN NEW ASSY)

Reason for Change: SEE SHEET #1

Disposition of Parts On Hand (check below)

() Scrap () Alter (☒) Use Inventory

(PLCN) Use form below if part number is changed/add-used, or superseded

	Dwg. No.	Part No.	Part Name	Qty.	Assem. No.
Current Listing	C-15822	15822	TRIGGER	1	
New Listing	C-15280	C-15280	TRIGGER (40XB)	1	
Current Listing	B-15819	15819	TRIGGER ADJ. SCREW	1	
New Listing	B-19921	19921	TRIGGER ADJ. SCREW (4XB)	1	
Current Listing	NONE	NONE	NONE		
New Listing	B-23220	23223	TRIGGER ADJ. BALL	1	

Note: Please mark your Parts List to agree.

Superseded Part is Obsolete (check disposition below)

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APPROVED: _____

DESIGN CHANGE REQUEST (DCR)
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PARTS LIST TRANSMITTAL

DCR #

Sheet

Requested by	
Originating Date	1/10/00

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name/List	Drawing No.
40X 40X13	TRIGGER SIDE PLATE	C-30780
40X 40X13	TRIGGER HOUSING SPACER, REAR	B-14631
40X 40X13	TRIGGER SPRING	A-14635

Dwg. No.	Rev. No.	Design Change
	1	INSTALLED
	3	CHANGED 1.142 TO 1.150
	4	CHANGED .149/.186 TO .149/.161
	5	CHANGED 1.380/1.370 TO 1.410/1.410
	6	CHANGED .285/.275 DIM. TO .345/.345
	7	Added .032/.028
		REASON: TO REPOSITION 1.010 R SO THERE WILL BE CLEARANCE IN RECEIVER (IN WORST CONDITION)
B-14631	4	REINSTATED (1.010 R)
	5	CHANGED .149/.185 TO .149/.151
	6	ADDED .114/.116
A-14635	2	REINSTATED

Disposition of Parts On Hand (check below)

() Scrap () Alter (X) Use Inventory

(PLCN:) Use form below if part number is changed/add-used, or superseded

	Dwg. No.	Part No.	Part Name	Qty.	Assem. No.
Current Listing	A-14635	14635	TRIGGER SPRING (OLD)	1	
New Listing	A-14634	14634	TRIGGER SPRING (NEW)	1	
Current Listing	A-14633	14633	TRIGGER SPRING (OLD)	1	
New Listing	A-14634	14634	TRIGGER ADD. SPRING	1	
Current Listing	NONE	NONE	NONE		
New Listing	A-14635	14635	TRIGGER SPRING	1	ASST.

Note: Please mark your Parts List to agree.

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APPROVED: _____

DESIGN CHANGE REQUEST (DCR)
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DCR # 8173Sheet 4 of 5

Requested by	Changed by	Date
Originating Date	Transmittal Date	
	12-16-19	

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name/List	Drawing No.	Part No.
660-700 4215	SEAT SPRING	A-17047	17047 ✓

Dwg. No.	Rev. No.	Design Change
A-15441	6	Revised 400T from 100T - Protons Not 1.0 in. in New Configuration (Approved by A-14652)
A-17047	20	Revised & Redrawn - SMALLER (0.01A.) SPRING Req. see Sheet #1
C-30780	8	Added 114/116 REASON: SAME AS REV # 3, 4 & 5

Reason for Change:

Disposition of Parts On Hand (check below)

() Scrap () Alter () Use Inventory

(PLCN) Use form below if part number is changed/add-used, or superseded

	Dwg. No.	Part No.	Part Name	Qty.	Assem. No.
Current Listing	1525	1525	SEAT SPRING (400T)	1	
New Listing	1525	1525	SEAT SPRING (400T)	1	
Current Listing	1525	1525	SEAT SPRING (400T)	1	
New Listing	1525	1525	SEAT SPRING (400T)	1	
Current Listing					
New Listing					

Note: Please mark your Parts List to agree.

() Superseded Part is Obsolete (check disposition below)

() Use up () Scrap () Service Repair () Other Model Use

() New Part is: () Steel () Powder Metal () Assembly () Wood () Purchased () Other

APPROVED: _____

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

DCR # 8179

Sheet 5-5

TRANS - 12-16-69

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
B-17919	7	SUPERSEDED
B-15753	11	SUPERSEDED
C-25555	15	SUPERSEDED - OLD STYLE
C-15799	8	SUPERSEDED
C-15822	7	SUPERSEDED (OLD STYLE)
C-15825	4	SUPERSEDED NOT RECD IN NPH
D-26345	16	SUPERSEDED - OLD STYLE
D-27590	4	SUPERSEDED
A-15823	3	SUPERSEDED
A-16179	9	SUPERSEDED

NOTE: INVENTORY OF A-17047
TO BE USED ON M/660

NOTE: INVENTORY OF A-17047
WILL BE REVISED AND TRANSMITTED
TO LIST PART CHANGES PER
THIS DCR # 8179