

DCR

11667

~~DESIGN CHANGE REQUEST (DCR)~~

Sheet

1 of 8

OR

TRANSMITTAL OF DRAWINGS / ~~PARTS LIST~~

Requested By	Changed By	Date
RFD	D.E.B.	12-8-82
Originating Date	Transmittal Date	
12-8-82		

Model	Part Name / Part	Drawing No.	Part No.
700	BOLT HEAD (RIVETLESS EXT. CUTS)	D-28665	28665 - 7
XP100	BOLT BODY ASSEMBLY	D-28735	28735 - 7
7400	GRIP CAP	D-91780	91780
700	FRONT SIGHT	C-15373	—

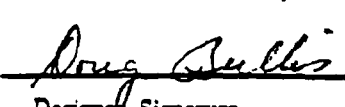
Dwg. No.	Rev. No.	Design Change
D-28665	17	ADD USE FOR 7LWT (308-7mm-08-243-6mm) 28665
"	18	" " " " (222 CAL.) 28667
D-28735	1	" " " " (308-7mm-08-243-6mm) 28735
"	2	" " " " (222 CAL.) 28737
D-91780	3	" " " " (ALL STOCKS)
C-15373	24	" " " " " "

Classification of Change ~~DELETE~~ M/600

- () Functional Change
 () Safety Mechanism Revision
 () Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION, the above changes require approval of Div. Manager ONLY.

(X) Other

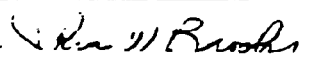

 Designer Signature

Reason for Change:

BRINGING ALL DRAWINGS UP TO DATE WITH
 ADD USE FOR MODEL SEVEN LIGHTWEIGHT.
 (WAS NOT DONE AT ORIGINAL TRANSMITTAL)

Disposition of Parts on Hand: (check below)

() Scrap () Inter () Use Inventory () P.E. & C. Attached

APPROVED:  20 June 11/9/83

(P.E. & C. If part is either scrapped or interec)

DESIGN CHANGE REQUEST (DCR)
 PARTS LIST CHANGE NOTICE (PLCN)

DCR No. 11667
 Sheet 2 of 8

OR
~~PARTS LIST TRANSMITTAL~~

Requested by	Changed by	Date
Originating Date	Transmittal Date	

TRANSMITTAL of DRAWINGS / ~~PARTS LIST~~

Model	Part Name	Drawing No.	Part No.
XP-100	BOLT BODY	C-15407	—
700	SEAR - SAFETY CAM	C-15666	—
XP-100	BOLT PLUG BLANK	C-15674	—
XP-100	BOLT PLUG	C-15676	—
700	FRONT SIGHT (ALTERNATE)	C-15719	—
700	MAGAZINE	C-16715	—
700	MAGAZINE BLANK (222)	C-17971	—
700	BRAZING SHIM (BOLT HANDLE)	C-20185	20186
700	FRONT GUARD SCREW	C-22035	22037
700	FIRING PIN HEAD	C-23320	23321
700	PIN (TRIG., SEAR, BOLT STOP)	C-24475	24475-77-14
700	RECOIL PAD SCREW (2)	C-25410	—
700	FRONT GUARD SCREW BLANK	C-28810	—
700	REAR SIGHT APERTURE	C-32510	—
700	" " " BLANK	C-32535	—
700	BOLT HEAD BLANK	C-32820	32820-
700	REAR SIGHT SLIDE	C-90905	—
700	" " " BLANK	C-90925	—
700	REAR SIGHT BASE	C-91595	—
FOUR	GRIP CAP INSERT	C-91779	—
700	EXTRACTOR (RIVETLESS) 7mm-08, 308 243, 6mm	C-91816	—
"	" " " 222	C-91906	—

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
C-15407	10	ADD USE 7LWT
C-15666	22	" " "
C-15674	8	" " "
C-15676	8	" " "
C-15719	24	" " "
C-16715	15	" " " (7mm-08, 308, 6mm, 243)

APPROVED: Samuel W. Barber 1/3/83

~~DESIGN CHANGE REQUEST (DCR)~~~~PARTS LIST CHANGE NOTICE (PLCN)~~

OR

~~PARTS LIST TRANSMITTAL~~DCR No. 11667Sheet 3 of 8

Requested by	Changed by	Date
Originating Date	Transmittal Date	

TRANSMITTAL of DRAWINGS / ~~PARTS LIST~~

Model	Part Name	Drawing No.	Part No.
700	RECOIL PAD SCREW BLANK	C-91916	—
700	MAGAZINE (7mm-0F, 308, 243, 0.00)	C-91934	—
700	TRIG. HOUSING FRONT SPACER	B-14630	—
700	" " REAR "	B-14631	—
40X	BBL. BRACKET	B-15279	—
700	MAGAZINE SPACER	B-15286	—
XP100	FIRING PIN	B-15410	—
700	MAGAZINE (222)	B-16716	—
700	EJECTOR WASHER	B-17011	—
700	FIRING PIN CROSS PIN	B-17022	—
700	RECEIVER PLUG SCREW (3)	B-17034	—
700	SAFETY PILOT PIN	B-17043	—
700	TRIGGER SCREW, FRONT	B-17053	—
700	SAFETY DETENT BALL	B-23220	23222
700	FIRING PIN HEAD BLANK	B-27975	—
700	REAR SIGHT RAMP SCREW	B-28505	—
700	REAR SIGHT ASSEMBLY	B-32520	32524
700	FRONT SIGHT RAMP SCREW BLANK	B-90347	—
700	WINDAGE SCREW	B-90904	—
700	TRIGGER ENGAGEMENT SCREW	B-91128	—

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts

APPROVED

John W. Brubaker *J. L. Hannon* 1/9/83

DESIGN CHANGE REQUEST (DCR)

PARTS LIST CHANGE NOTICE (PLCN)

OR

PARTS LIST TRANSMITTAL

DCR No 11661
Sheet 4 of 9

Requested by	Changed by	Date
Originating Date	Transmittal Date	

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
700	WINDAGE SCREW BLANK	B-91911	—
700	RECEIVER PLUG SCR. BLANK	B-91913	—
700	SAFETY PIVOT PIN BLANK	B-91918	—
700	TRIGGER SCREW FRONT BLANK	B-91920	—
700	TRIGGER ENGAGEMENT SCREW BLANK	B-91922	—
700	TRIGGER HOUSING FRONT SPACER BLANK	B-91923	—
700	" " REAR " "	B-91924	—
700	EJECTOR BLANK	A-13974	—
700	TRIGGER HOUSING RIVET	A-14632	—
700	SCREW (FRONT & REAR SWIVEL)	A-15358	—
700	TRIGGER SPRING	A-15400	—
XP100	MAIN SPRING	A-15411	—
XP100	BOLT STOP SPRING	A-15413	—
700	TRIGGER STOP SCREW	A-15481	—
700	FLOOR PLATE LATCH PIN	A-16451	—
700	EJECTOR	A-17017	—
700	" SPRING	A-17019	—
700	SAFETY SNAP WASHER	A-17044	—
700	SEAR SPRING	A-17047	—
700	BOLT BODY BRAZING SLUG	A-18493	—
700	BOLT PIN	A-18758	—
700	MAG. SPACER BLANK,	B-91936	—

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts

APPROVED: John W. Barber 2-6-63 1/2/63

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

DCR # 11667

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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-20185	42	ADD USE (7LWT - BOLT HANDLE - 20186)
C-22035	39	" " 7LWT (22037)
C-23320	72	" " " (23321)
C-24475	68	" " " (5822 7R16 24475 - 24477 - 24484)
C-25410	59	" " "
C-28810	1	" " "
C-32510	17	" " "
C-32535	20	" " "
C-32820	6	" " "
C-90905	11	" " "
C-90925	12	" " "
C-91595	7	" " "
C-91779	8	" " "
C-91816	4	" " " (7mm-08, 308, 243, 6mm)
C-91906	1	" " " (222)
C-91916	3	" " "
C-91934	1	" " " (7mm-08, 308, 243, 6mm)
3-14630	10	ADD USE 7LWT
3-14631	14	" " "
3-15279	8	" " "
3-15286	21	" " "
3-15410	8	" " "
B-17011	22	" " "
B-17022	27	" " "
B-17034	35	" " " (3)
B-17043	32	" " "
B-17053	31	" " "
B-23220	45	" " "
B-27975	21	" " "
B-28505	10	" " " (2)

DESIGN CHANGE REQUEST
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Sheet 7 of 8

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
B-32520	23	ADD USE 7LWT
B-20347	1	" " "
B-20904	4	" " "
B-91911	1	" " "
B-91913	1	" " "
B-91918	3	" " "
B-91920	1	" " "
B-91923	1	" " "
B-91924	1	" " "
B-91936	1	" " "
A-13974	2	ADD USE 7LWT
A-14632	2	" " "
A-15358	15	" " "
A-15400	10	" " "
A-15411	4	" " "
A-15413	4	" " "
A-15481	8	" " "
A-16451	7	" " "
A-17017	51	" " "
A-17019	31	" " "
A-17044	20	" " "
A-17047	23	" " "
A-18493	14	" " "
A-18758	13	" " "
A-90906	6	" " "
A-91926	1	" " "

DESIGN CHANGE REQUEST
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DCR # 11667

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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
8-91922	1	ADD USE M/7 LWT
"	2	WAS #6-34-NF-2 NOW #6-40-NF-3A
"	3	" .1380/.1332 NOW .1380/.1324
"	4	" .1218/.1194 NOW .1218/.1198
		REV #2,3,4 ABOVE-DRAWING
		ERROR - NOW TO MFG. SPECS
8-91128	2	ADD USE M/7 LWT
"	3	WAS #6-40 NF-2 NOW #6-40 NF-3A
"	4	" .1380/.1332 NOW .1380/.1324
"	5	" .1218/.1194 NOW .1218/.1198
		REV. #3,4,5-UPDATED TO
		MFG. SPEC'S
8-16716	14	ADD USE M/7 LWT
"	15	REMOVED 1.216/1.211-NOW ON BLANK DWG
"	16	" 90° " " " "
"	17	" M/725-NO LONGER ORDER PARTS
8-12921	8	ADD USE M/7 LWT
"	9	REMOVED 2°40'-STRAIGHT-NO LONGER ANGLED
"	10	WAS 1.642/1.632 NOW 1.216/1.211-ERROR
"	11	ADDED 90°-WAS ON FINISHED DWG NOT BLANK
"	12	REMOVED-M/722-PARTS NO LONGER ORDERED