

DCR

11502

DESIGN CHANGE REQUEST (DCR)

Sheet

1 of 14

OR

TRANSMITTAL OF DRAWINGS / PARTS LIST

Requested By	Changed By	Date
MARKETING	D.S. Murphy	10-10-83
Originating Date	Transmittal Date	
10-10-83	1-3-84	

Model	Part Name / List	Drawing No.	Part No.
Sportsman 74	Action Bar Blank	D-91489	91489
"	Reinforcement	D-91722	91722
"	Fore-end	D-14552	92902
" 74-76	Butt Plate	D-14472	14472
" "	Magazine	D-28625	28625
" "	Action Bar Sleeve	D-34245	34245

Dwg. No.	Rev. No.	Design Change
D-91489	5	Add Use for SpTs 74
D-91722	7	" " " " "
D-14552	8	" " " " "
D-14472	10	" " " " " 76
D-28625	34	" " " " "
D-34245	17	" " " " "

Classification of Change

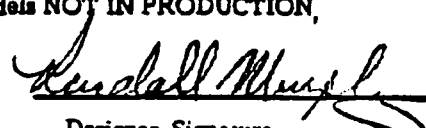
() Functional Change

() Safety Mechanism Revision

☒ Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION, the above changes require approval of Div. Manager ONLY.

() Other


 Designer Signature

Reason for Change: THE INTRODUCTION OF TWO NEW MODELS.

Sportsman 74 & 76

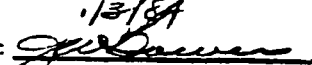
Disposition of Parts on Hand: (check below)

() Scrap

() Alter

() Use Inventory

() RD 6589 Attached

APPROVED:   1/3/84

(P.E.&C: If part is either scrapped or altered)

DESIGN CHANGE REQUEST (DCR)
 PARTS LIST CHANGE NOTICE (PLCN)
 OR
 PARTS LIST TRANSMITTAL

DCR No. 11802
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Requested by	Changed by	Date
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
74 & 76	STOCK (Press Formed)	1D-90544	90544
" " "	" " "	2D-90544	90544
" "	DISCONNECTOR	D-91431	91431
" " "	Receiver Insert	D-91436	91436
" " "	Barrel	D-34280	34280
" "	Action Tube Support	C-91391	91391
" " "	Bolt Carrier Blank	C-91402	91402
" "	Ejection Port Cover	C-91409	91409
" "	Receiver	C-91426	91426
" " "	Hammer BLANK	C-91484	91484
" " "	" " "	C-91485	91485
" "	Action Bar Sleeve Blank	C-91488	91488
" "	Action Bar Assembly	C-91561	91561
" " "	Firing Pin	C-91567	91567
" " "	Extractor	C-91816	91816
" "	Fore-end Tip Spacer	C-91831	91831
" "	Fore-end Screw	C-91871	91871
" " "	Screw Blank	C-91916	91916
" "	Magazine Assembly	C-28650	28650
" " "	Receiver Marking	C-100655	100655 & 56
" "	Take down Nut BLANK	C-29610	29610
" " "	Magazine Latch BLANK	C-32325	32325

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
1-D-90544	13	Add Use for 74 & 76
2-D-90544	7	" " " " "
D-91431	4	" " " " "
D-91436	6	" " " " "
D-34280	20	" " " " "
D-91391	6	" " " " "
C-91402	20	" " " " "

APPROVED: _____

DESIGN CHANGE REQUEST (DCR)
 PARTS LIST CHANGE NOTICE (PLCN)
 OR
 PARTS LIST TRANSMITTAL

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Requested by	Changed by	Date
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
SPTS 74876	STOCK & Receiver Assembly	C-32740	92911 92923
" "	Action Bar Sub Assembly	C-34240	34240
" " "	Magazine Latch	C-34320	34320
" "	Takedown Nut	C-34325	34325
" "	Trigger Plate	C-34360	92917
" "	Trigger Plate Assembly	C-34365	92916
" "	Barrel Lug	C-34295	34295
" "	Fore-end Reinforcement Assembly	C-34580	34580
" "	Magazine Follower	C-92260	92260
" "	Rear Sight Base Blank	C-91760	91760
" "	Magazine Follower Blank	C-92259	92259
" "	Handle, Operating	C-15000	15000
" " "	Trigger Blank	16-16372	16372
" " "	Eye-piece BLANK	C-16500	16500
" " "	Rear Sight Leaf Blank	C-16501	16501
" " "	Firing Pin Blank	C-16658	16658
" "	Action Tube Support Blank	C-16660	16660
" " "	Fore-end Screw Blank	C-16665	16665
" "	Bolt Release Blank	C-16670	16670
" " "	Connector - Left Blank	C-16684	16684
" "	Bolt Release	C-19378	19378
" " "	Magazine Spring	C-19639	19639

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
C-91409	2	Add Use Sportsman 74
C-91426	6	" " " "
C-91484	5	" " " " 76
C-91485	8	" " " " "
C-91488	3	" " " " "
C-91561	8	" " " " "
C-91567	12	" " " " "

APPROVED: _____

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

DCR # 11802

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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-91816	5	Add Use Sportman 74 & 76
C-91831	1	" " " "
C-91871	7	" " " "
C-91916	4	" " " "
C-100655		INITIAL TRANSMITTAL
C-26910	1	Add Use Sportman 74
C-32325	1	" " " " & 76
C-32740	3	" " " "
C-34240	11	" " " "
C-34320	22	" " " "
C-34335	10	" " " "
C-34360	9	" " " "
C-34365	2	" " " "
C-34295	27	" " " "
C-34580	3	" " " "
C-92260	1	" " " "
C-91760	1	" " " "
C-92259	1	" " " "
C-15000	10	" " " "
C-16373	22	" " " "
C-16500	1	" " " "
C-16501	1	" " " "
C-16658	1	" " " "
C-16660	1	" " " "
C-16665	1	" " " "
C-16670	1	" " " "
C-16684	1	" " " "
C-19378	12	" " " "
C-19639	22	" " " "
C-20610	40	" " " "
C-25370	50	" " " "
C-25410	60	" " " "
C-31328	3	" " " "

DESIGN CHANGE REQUEST (DCR)
 PARTS LIST CHANGE NOTICE (PLCN)
 OR
 PARTS LIST TRANSMITTAL

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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
3pts 79-76	Trigger Assembly	C-20610	20610
" " "	Trigger	C-25370	25370
" " "	Butt Plate Screw	C-25410	25410
" " "	Action Bar	C-91388	91388
" 74	Barrel Assembly	C-28685	28691
" " "	Barrel Assembly Complete	C-28855	28855
" " "	Rear Sight Base	C-14237	14237
" " "	Rear Sight Assembly	C-29350	29350
" " "	Rear Sight Leaf	C-15728	15728
" " "	Rear Sight Rib	C-91041	91041
" " "	Rear Sight Eyepiece	C-14238	14238
" " "	Front Sight	C-23805	23805
" " "	Barrel Final Assembly	C-28245	28245
" " "	Front Sight	C-16771	16771
" " "	Barrel Final Sub-Assembly	R-28255	28255
" " "	Front Sight Ramp	B-28510	28511
" " "	Rear Sight Rib Spacer	B-91042	91042
" " "	Trigger Plate Pin Bushing, Rear BLANK	B-91856	91856
" " "	Trigger Plate Pin Bushing, Front BLANK	B-91890	91890
" " "	Action Bar Assembly Complete	B-92134	92134
" " "	STOCK Assembly	B-92912	92912
" " "	Sear Blank	B-90439	90439

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
C-26685	2	Add Use Sportsman 74 & 76
C-28855	1	" " " " "
C-14237	8	" " " " "
C-29350	5	" " " " "
C-15728	15	" " " " "
C-91041	2	" " " " "
C-14238	9	" " " " "

APPROVED: _____

DESIGN CHANGE REQUEST
and
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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-23805	23	Add Use Sportsman 74 & 76
C-28245	1	" " " "
C-16771	21	" " " "
"	22	Change Material from Brass 1163 TO HD 1002
"	23	Added LockTite Impregnate
"	24	Change Microbond over Sulfide Black To Black Oxide
B-28255	1	Add Use Sportsman 74
B-28510	16	" " " 76
B-91042	3	ADDEND BLANK + PART USE " " "
B-91886	1	" " " " "
B-91890	1	" " " " "
B-92134	1	" " " " "
B-92912		Initial Transmittal
B-90439	14	Add Use Sportsman 74 & 76
B-91043	1	ADDEND BLANK AND PART USE " " "
B-91390	8	" " " " "
B-91401	4	" " " " "
B-91404	14	" " " " "
B-91405	6	" " " " "
B-91421	4	" " " " "
B-91433	4	" " " " "
B-91793	12	" " " " "
B-17419	33	" " " " "
B-16681	1	" " " " "
B-16667	1	" " " " "
B-16655	1	" " " " "
B-14242	11	" " " " "
B-14554	5	" " " " "
B-14805	3	" " " " "
B-15034	18	" " " " "
B-16487	3	" " " " "
B-16604	1	" " " " "
B-16675	1	" " " " "

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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
Spt 74-76	Rear Sight Screw	B-91043	91043
" "	Action Tube	B-91390	91390
" "	Bolt Carrier	B-91401	91401
" "	Breech Bolt BLANK	B-91404	91404
" "	Ejector	B-91405	91405
" "	Fore-End Bushing	B-91421	91421
" "	Magazine Latch Spring	B-91433	91433
" "	Barrel Marking	B-91793	91793
" "	Connector Left	B-17419	17419
" "	Hammer Plunger Blank	B-16681	16681
" "	Fore-End Spring BLANK	B-16667	16667
" "	Ejector Blank	B-16655	16655
" "	Receiver Plug Screw	B-14242	14242
" "	Fore-End Cap	B-14554	14554
" "	Receiver Blank	B-14805	14805
" "	Fore-End Spring	B-15034	15034
" "	Receiver Plug Screw Blank	B-16487	16487
" "	Fore-end Cap BLANK	B-16664	16664
" "	Bolt Blank	B-16675	16675
" "	STOCK Bolt BLANK	B-16677	16677
" "	Hammer Pin Blank	B-16680	16680
" "	Connector - Right Blank	B-16683	16683

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
B-16677	1	Add Use Sportsman 74 - 76
B-16680	1	" " " " "
B-16683	1	" " " " "
B-16724	13	" " " " "
B-17465	19	" " " " "
B-17539	32	" " " " "
B-17541	26	" " " " "

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DESIGN CHANGE REQUEST (DCR)
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Requested by	Changed by	Date
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
SP74-76	Front Sight Ramp Blank	B-16724	16724
" " "	Hammer Plunger	B-17465	17465
" " "	Trigger Plate Pin Detent Spring Front	B-17539	17539
" " "	Trigger Plate Pin Bushing Rear	B-17541	17541
" " "	Connector, Right	B-17551	17551
" " "	Hammer Pin	B-18455	18455
" " "	Barrel Extension Bolt	B-18510	18510
" " "	Receiver Stud	B-18551	18551
" " "	Sear	B-18750	18750
" " "	Stock Bearing Plate	B-19621	19621
" " "	Trigger Plate Pin Front	B-20600	20602
" " "	Trigger Plate Pin Rear	B-20605	20607
" " "	Bolt Release Assembly	B-21875	21875
" " "	Ball	B-23220	23223
" " "	Safety	B-25115	25115
" " "	Trigger Plate Pin Front Blank	B-28950	28951
" " "	Trigger Plate Pin Rear Blank	B-28955	28956
" " "	Front Sight Ramp screw Blank	B-90347	90347
" " "	Safety Blank	B-91883	91883
" " "	Spring	A-19478	19478
" " "	Action Bar Rivet	A-18390	18390
" " "	Stock Bolt	A-18571	18571

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
B-17551	23	Revised & Redrawn
B-18455	6	Add Use Specification 74 - 76
B-18510	21	" " " " "
B-18551	15	" " " " "
B-18750	49	" " " " "
B-19621	13	
B-20600	47	Revised & Redrawn Add Specification 74-76

APPROVED: _____

DESIGN CHANGE REQUEST
and
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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
B-20605	42	Add Use Sportsman 74 - 76
B-21875	2	" " " "
B-23220	46	" " " "
B-25115	32	" " " "
B-28950	1	" " " "
B-28955	2	" " " "
B-90347	2	" " " "
B-91883	1	" " " "
A-19478	5	" " " "
A-18390	12	" " " "
A-18571	19	Revised E Redrawn
A-18513	8	Add Use Sportsman 74
A-91396	7	" " " 76
A-91457	3	" " " "
A-91661	1	" " " "
A-91662	2	" " " "
A-91823	3	" " " "
A-91887	2	" " " "
A-91891	1	" " " "
A-91931	2	" " " "
A-14236	9	" " " "
A-14240	7	" " " "
A-15091	3	" " " "
A-16498	1	" " " "
A-16499	1	" " " "
A-16111	4	" " " "
A-16264	2	" " " "
A-16657	1	" " " "
A-16661	1	" " " "
A-16666	4	" " " "
A-16671	1	" " " "
A-16675	1	" " " "
A-16682	1	" " " "

DESIGN CHANGE REQUEST (DCR)
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Requested by	Changed by	Date
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
SPTS 74-76	Action Tube Support Pin	A-18513	18513
" " "	Retaining Pin Blank	A-91396	91396
" " "	Carrier Insert	A-91487	91487
" " "	Firing Pin Retractor Spring	A-91661	91661
" " "	EJECTOR SPRING	A-91662	91662
" " "	Trigger Plate Pin Bushing Assembly Rear	A-91885	91885
" " "	Trigger Plate Pin Bushing Assembly Front	A-91887	91887
" " "	Orifice Screw	A-91891	91891
" " "	Barrel Extension	A-91931	91931
" " "	Elevation Screw	A-14236	14236
" " "	Windage Screw	A-14243	14243
" " "	Fore-end Reinforcement Support	A-15091	15091
" " "	Windage Screw Blank	A-16498	16498
" " "	Elevation Screw Blank	A-16499	16499
" " "	Barrel Lug Locating Pin	A-16111	16111
" " "	Barrel Lug Brazing Shim	A-16264	16264
" " "	Ejector Retaining Pin Blank	A-16657	16657
" " "	Cam Pin Blank	A-16661	16661
" " "	Fore-End Spacer Blank	A-16666	16666
" " "	Bolt Release Button Blank	A-16671	16671
" " "	Stock Bolt Washer Blank	A-16678	16678
" " "	Sear Pin Blank	A-16682	16682

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
A-16685	1	Add Use Sportman 74-76
A-16686	1	" " " " "
A-16735	4	" " " " "
A-16987	8	" " " " "
A-16989	10	" " " " "
A-16997	4	" " " " "
A-17417	35	" " " " "

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DESIGN CHANGE REQUEST (DCR)
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
SPT 74-76	Connector Pin Blank	A-16685	16685
" " "	Trigger Pin Blank	A-16686	16686
" " "	Chamber Brush	A-16935	16935
" " "	Fore-end Spacer	A-16987	16987
" " "	Firing Pin Retaining Pin	A-16989	16989
" " "	Operating Handle Blank	A-16997	16997
" " "	Trigger Plate Pin Bushing, Front	A-17417	17417
" " "	Connector Pin	A-17420	17420
" " "	Sear Pin	A-17463	17463
" " "	Safety Spring	A-17514	17514
" " "	Safety Spring Retaining Pin	A-17515	17515
" " "	Sear Spring	A-17518	17518
" " "	Trigger Pin	A-17533	17533
" " "	Trigger Plate Pin Detent Spring, Rear	A-17540	17540
" " "	Ejector Retaining Pin	A-18325	18325
" " "	Action Spring	A-18332	18332
" " "	Stock Bolt Lock Washer	A-18572	18572
" " "	Stock Bolt Washer	A-18573	18573
" " "	Hammer Spring	A-19014	19014
" " "	Bolt Release Pin	A-19379	19379
" " "	Bolt Release Button	A-19380	19380
" " "	Cam Pin	A-19673	19673

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
A-17420	28	Revised & Redrawn
A-17463	30	Add Use Sportsman 74 - 76
A-17514	20	Revised & Redrawn
A-17515	17	Add Use Sportsman 74 - 76
A-17518	34	Revised & Redrawn
A-17533	22	" "
A-17540	17	Add Use Sportsman 74 - 76

APPROVED: _____

DESIGN CHANGE REQUEST
and
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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
A-18325	14	Revised & Redrawn
A-18332	9	Add Use Sportsman 74
A-18572	11	" " " " 76
A-18573	12	" " " " "
A-19014	24	" " " " "
A-19379	5	" " " " "
A-19380	5	" " " " "
A-19673	16	" " " " "
H-92901		INITIAL TRANSMITTAL
H-92914		" "
A-92052	1	Add Use Sportsman 76
A-15013	6	" " " "
A-15057	7	" " " "
A-18827	3	" " " "
A-18384	7	" " " "
A-16692	1	" " " "
A-16693	1	" " " "
A-18828	4	" " " "
A-15215	10	" " " "
A-91932	1	" " " "
A-92924		INITIAL TRANSMITTAL
B-92135	1	Add Use Sportsman 76
B-18602	21	" " " "
B-18606	5	" " " "
B-91437	3	" " " "
B-91438	2	" " " "
B-91439	3	" " " "
B-28675	1	" " " "
B-28295	1	" " " "
B-18603	12	" " " "
C-28285	1	" " " "
C-34370	9	" " " "
C-92257	1	" " " "

DESIGN CHANGE REQUEST (DCR)
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
SPT 74	Fore-end Assembly	A-92901	92901
" "	Receiver Assembly	A-92914	92914
SPT 76	Magazine	A-92052	28620
" "	Fore-End Tube Plug	A-15013	15013
" "	Action Bar Brazing Ring	A-15057	15057
" "	Fore-end Tube Brazing Ring	A-18327	18327
" "	Cam Pin	A-18384	18324
" "	Fore-end Tube Plug Blank	A-16692	16692
" "	Cam Pin Blank	A-16693	16693
" "	Action Tube Assem Brazing Ring	A-18328	18328
" "	Action Tube Ring	A-15215	15215
" "	Barrel Extension	A-91932	91932
" "	Receiver Assembly	A-92924	92924
" "	Action Bar Assembly Complete	B-92135	92135
" "	Barrel Bracket Bolt	B-18602	18602
" "	Fore-End Tube Yoke	B-18606	18606
" "	Fore-End Tube	B-91437	91437
" "	Action Tube Assembly	B-91438	91438
" "	Action Tube	B-91439	91439
" "	Barrel Assembly	B-28675	28680
" "	Barrel Final Sub-Assembly	B-28295	28300
" "	Barrel BRACKET NUT	B-18603	18603

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
C-14558	7	Add Use Sportsman 76
C-28640	9	was C100035
C-91560	8	Add Use Sportsman 76
C-91389	5	" " " "
C-91394	9	" " " "
C-91404	3	" " " "
D-91400	32	" " " "

APPROVED: _____

DESIGN CHANGE REQUEST (DCR)
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
SPT 76	Barrel Final Assembly	C-28285	28285
" "	Trigger Plate	C-34370	34370
" "	Magazine Follower	C-92257	92257
" "	Fore-End Tip	C-14558	14558
x) " "	Magazine Assembly	C-28640	28640
" "	Action Bar Assembly	C-91394	91394
" "	Action Bar	C-91394	91394
" "	Action Bar Sub-Assembly	C-91394	91394
" "	Ejection Port Cover	C-91403	91403
" "	Bolt Carrier	D-91400	91400
" "	Fore-End	D-14556	14556
" "	Action Bar Lock	D-91432	91432
" "	Action Bar Blank	D-91490	91490
" "	Receiver	E-91425	91425
" "	Breach Bolt	E-91403	91403

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
D-14556	12	Add Use Sportsman 76
D-91432	6	" " " "
D-91490	6	" " " "
E-91425	66	" " " "
E-91403	78	" " " "
C-28650	26	Was C-100040
"	27	Add Sportsman 74

APPROVED: _____