

DCR

12389

Sheet

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~~DESIGN CHANGE REQUEST (DCR)~~~~OR~~TRANSMITTAL OF ~~DRAWINGS~~/PARTS LIST~~OR~~

PARTS LIST CHANGE NOTICE (PLCN)

Requested By	Changed By	Date
J.P. MEAD	J.W. ZAKARIN	5-21-93
Originating Date	Transmittal Date	
5-21-93	5-24-93	

Model	PART NAME/LIST	Drawing No.	Part No.
700 SS	PARTS LIST M/700 SS For 1993		

Dwg. NO.	Rev. No.	DESIGN CHANGE
PARTS LIST #319		WAS PARTS LIST #286

Classification of Change

- ☐ Initial Transmittal
☐ Functional Change
☐ Safety Mechanism Revision
☐ Appearance

NOTE: Any or all of the above changes require approval of DCR by
Lab Director - New Products Research

☒ Other

[Signature]
DESIGNER SIGNATURE

Reason for Change: UPDATE STOCK ASSEMBLY FOR M/700SS ADL MR FROM 106019
(VENDOR PRODUCED SYNTHETIC STOCK) TO 106176 (REMINGTON PRODUCED SYNTHETIC
STOCK). NEW STOCK ASSEMBLY WILL APPLY TO RAMACS 9706, 9708, 9711, 9712.

Disposition of Parts on Hand: (Check Below)

☐ Scrap ☐ Alter ☒ Use Inventory ☐ RD 6589 Attached

(P.E.&C: If Part is either scrapped or altered)

APPROVED: _____

[Signature] 5-24-93

BARBER - PRESALE R 0121422

PARTS LIST #319

Date: MODEL 700 SS

Supersedes M/700 SS Parts List #286

05/21/93 BOLT ACTION

04/14/93 CENTERFIRE RIFLE R.H.

Sheet 1 of 7

DWG. NO.	PART NAME	PART NUMBERS	Dotted line (---) indicates same part number		
			ADL LONG MR	BDL LONG	BDL SHORT
	CALIBERS	RAMAC#			
	25-06 Rem	9706	9707		
	270 Win	9708	9709		
	280 Rem	9711	9713		
	30-06 Sprg	9712	9717		
	7mm Rem. Mag.		9692		
	7mm Vby. Mag.		9690		
	300 Win. Mag.		9694		
	300 Vby. Mag.		9727		
	338 Win. Mag.		9696		
	223 Rem			9729	
	243 Win			9735	
	6mm Rem			9731	
	7mm-08 Rem			9737	
	308 Win			9739	
D-98003	DOCUMENT ENVELOPE ASSEMBLY	1721	---	---	
	Document Envelope	1461	---	---	
	Firearm Safety Booklet	1410	---	---	
	Instruction Book (RD 5461)	3391	---	---	
	Product Owners Card	1426	---	---	
	Remington Authorized Gunsmith (Form RD 6860)	3413	---	---	
	CARTON ASSEMBLY	1443	---	---	
	Box & Envelope Label	993002	---	---	
	NOTE: THE ABOVE PARTS ARE FOR PACKAGING ONLY				
C-105590	BARREL ASSEMBLY COMPLETE				
"	25-06	105590	105604		
"	270	105591	105605		
"	280	105592	105606		
"	30-06	105593	105607		
"	7mm Rem. Mag.		105594		
"	7mm Vby. Mag.		105595		
"	300 Win. Mag.		105596		
"	300 Vby. Mag.		105598		
"	338 Win. Mag.		105597		

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Date: MODEL 700 SS
05/21/93 BOLT ACTION
04/14/93 CENTERFIRE RIFLE R.H.

Sheet 2 of 7

DWG. NO.	PART NAME	PART NUMBERS	ADL	BOL	BOL
			LONG	LONG	SHORT
			MR		
Dotted line (---) indicates same part number					
C-105590	BARREL ASSEMBLY COMPLETE (CONT'D)				
"	223				105608
"	243				105609
"	6mm				105610
"	7mm-08				105611
"	308				105612
D-105560	BARREL ASSEMBLY (Mag. D-15360)				
"	25-06	105560		105574	
"	270	105561		105575	
"	280	105562		105576	
"	30-06	105563		105577	
"	7mm Rem. Mag.			105564	
"	7mm Wby. Mag.			105565	
"	300 Win. Mag.			105566	
"	300 Wby. Mag.			105568	
"	338 Win. Mag.			105567	
"	223				105578
"	243				105579
"	6mm				105580
"	7mm-08				105581
"	308				105582
	Barrel				
D-105530	25-06 22" (Blk. 97650)	105530			
"	270 22" (" 97685)	105531			
"	280 22" (" 97686)	105532			
"	30-06 22" (" 97687)	105533			
D-105980	25-06 24" (Blk. 97829)			105980	
"	270 24" (" 97651)			105981	
"	280 24" (" 97651)			105982	
"	30-06 24" (" 97688)			105983	
D-105550	7mm Rem. Mag. 24" (Blk. 97651)			105550	
"	7mm Wby. Mag. 24" (" 97651)			105551	
"	300 Win. Mag. 24" (" 97688)			105552	
"	300 Wby. Mag. 24" (" 97688)			105554	
"	338 Win. Mag. 24" (" 97689)			105553	

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05/21/93 BOLT ACTION

04/14/93 CENTERFIRE RIFLE R.H.

Sheet 3 of 7

DWG. NO.	PART NAME	PART NUMBERS	Dotted line (---) indicates same part number		
			ADL LONG MR	BOL LONG	BOL SHORT
	Barrel (cont'd)				
D-105980	223 24" (Blk. 97828)				105984
"	243 24" (" 97830)				105985
"	6mm 24" (" 97830)				105986
"	7mm-08 24" (" 97651)				105987
"	308 24" (" 97688)				105988
B-97483	Barrel Bracket (Blk. 97638)	97483	---	---	---
	Receiver RH (Mag. D-15360)				
B-105445	25-06, 270, 280, 30-06	105445	---	---	---
"	7mm Rem. Mag., 7mm Wby. Mag.				
"	300 Win. Mag., 300 Wby. Mag.				
"	338 Win. Mag.				
"	243, 6mm, 7mm-08, 308				105446
"	223				105447
	BOLT ASSEMBLY				
C-105440	25-06, 270, 280, 30-06	105440	---	---	---
"	7mm Rem. Mag., 7mm Wby. Mag.			105441	
"	300 Win. Mag., 300 Wby. Mag.				
"	338 Win. Mag.				
"	243, 6mm, 7mm-08, 308				105442
"	223				105443
	BOLT BODY ASSEMBLY				
B-105435	25-06, 270, 280, 30-06	105435	---	---	---
"	7mm Rem. Mag., 7mm Wby. Mag.			105436	
"	300 Win. Mag., 300 Wby. Mag.				
"	338 Win. Mag.				
"	243, 6mm, 7mm-08, 308				105437
"	223				105438
B-105430	Bolt Body	105430	---	---	105431
A-18493	Bolt Body Brazing Slug	18493	---	---	---

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Date: MODEL 700 SS

05/21/93 BOLT ACTION

04/14/93 CENTERFIRE RIFLE R.H.

Sheet 4 of 7

Dwg. No.	PART NAME	PART NUMBERS	ADL	BOL	BOL
			LONG	LONG	SHORT
			HR		
Dotted line (---) indicates same part number					
D-28665	Bolt Head (Blk. C-32820)				
"	25-06, 270, 280, 30-06	28665	---		
C-15706	7mm Rem. Mag., 7mm Why. Mag.			15706	
"	300 Win. Mag., 300 Why. Mag.				
"	338 Win. Mag.				
D-28665	243, 6mm, 7mm-08, 308				28665
"	223				28667
A-97446	Bolt Pin	97446	---	---	---
B-17011	Ejector Washer	17011	---	---	---
A-97448	Bolt Handle (Blk. 97447)	97448	---	---	---
C-20185	Bolt Handle Brazing Shim	20186	---	---	---
A-17017	Ejector (Blk. A-13974)	17017	---	---	---
A-94555	Ejector Pin	94555	---	---	---
A-17019	Ejector Spring	17019	---	---	---
C-91816	Extractor				
"	25-06, 270, 280, 30-06	91816	---	---	
"	243, 6mm, 7mm-08, 308				
	(Blk. 90523)				
C-91906	223 (Blk. 90522)				91906
C-97322	7mm Rem. Mag., 7mm Why. Mag.			97322	
"	300 Win. Mag., 300 Why. Mag.				
"	338 Win. Mag.				
	(Blk. 97321)				
C-27340	Extractor Rivet			27341	
	(use with Extractor 97322 only)				
B-105410	FIRING PIN ASSEMBLY	105410	---		105411
A-97443	Bolt Plug (Blk. A-97442)	97443	---	---	---
C-22020	Firing Pin (Blk. C-28805)	22020	---		22021
B-17022	Firing Pin Cross Pin	17022	---	---	---
C-23320	Firing Pin Head (Blk. B-27975)	23320	---	---	---
A-17029	Main Spring	17029	---		17058
A-97444	Bolt Stop (Blk. B-90492)	97444	---	---	---
C-24475	Bolt Stop Pin	24475	---	---	---
B-15224	Bolt Stop Spring	15224	---	---	---

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04/14/93 CENTERFIRE RIFLE R.H.

Sheet 5 of 7

		ADL LONG MR	BDL LONG	BDL SHORT
DWG. NO.	PART NAME	PART NUMBERS	Dotted line (- - -) indicates same part number	
B-105405	Center Guard Screw	105405		
C-105400	Front Guard Screw	105401	105403	105404
A-97445	Magazine			
"	25-06, 270, 280, 30-06	97445		
A-97824	25-06, 270, 280, 30-06		97824	
"	7mm Rem. Mag., 7mm Wby. Mag.			
"	300 Win. Mag., 300 Wby. Mag.			
"	338 Win. Mag.			
A-97825	243, 6mm, 7mm-08, 308			97825
A-97826	223			97826
A-92492	Magazine Follower			
"	25-06, 270, 280, 30-06	92492		
	(Blk. C-92493)			
C-92218	25-06, 270, 280, 30-06		92218	
	(Blk. C-91935)			
C-90952	7mm Rem. Mag., 7mm Wby. Mag.		90952	
"	300 Win. Mag., 300 Wby. Mag.			
"	338 Win. Mag. (Blk. C-90340)			
C-90982	243, 6mm, 7mm-08, 308			90982
	(Blk. C-90346)			
C-90951	223			90951
	(Blk. C-90339)			
A-97827	Magazine Spacer 223			97827
C-17028	Magazine Spring			
"	25-06, 270, 280, 30-06	17028		
A-15677	25-06, 270, 280, 30-06		15677	
"	7mm Rem. Mag., 7mm Wby. Mag.			
"	300 Win. Mag., 300 Wby. Mag.			
"	338 Win. Mag.			
A-15699	243, 6mm, 7mm-08, 308			15699
C-91133	223			91133

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - PRESALE R 0121426

R2522414

KINZER V. REMINGTON

Ilion Research Division

Date: MODEL 700 SS

05/21/93 BOLT ACTION

04/14/93 CENTERFIRE RIFLE R.H.

Sheet 6 of 7

		ADL	BDL	BDL
		LONG	LONG	SHORT
		MR		
DGC. NO.	PART NAME	PART NUMBERS	Dotted line (- - -) indicates same part number	
A-97438	Magazine Tab Screw	97438		
C-105400	Rear Guard Screw	105400	---	---
B-97437	Receiver Plug Screw (4) (Blk. 97746)	97437	---	---
C-24475	Sear Pin	24476	---	---
STOCK ASSEMBLY				
E-106170	ADL Long Mountain	106176		
C-106010	BDL Long Standard		106011	
"	BDL Magnum		106012	
"	BDL Short Standard			106010
C-97971	Grip Cap	97971		
A-97814	Recoil Pad		97814	---
D-97973	Recoil Pad	97973		
C-97972	Backer Plate	97972		
A-97813	Recoil Pad Screws (2)		97813	---
A-98008	Recoil Pad Screws (2)	98008		
B-97484	Front Guard Screw Bushing (Blk. 97637)	97484		
B-105970	Stock Subassembly (CP D-97488)			
"	BDL Long Standard		105971	
"	BDL Magnum		105972	
"	BDL Short Standard			105970
E-106150	Stock (CP D-97488)			
	ADL Long Mountain (Blk. 106122)	106156		
	Threaded Insert (2)	97999		
A-97485	Swivel Screw Front	97485	---	---
A-97485	Swivel Screw Rear	97485	---	---
C-97490	TRIGGER ASSEMBLY	97490	---	---
B-97491	Bolt Stop Release (Blk. C-91917)	97491	---	---
B-97492	SAFETY ASSEMBLY	97492	---	---
C-92212	Safety	92212	---	---
C-91852	Safety Button	91852	---	---
B-23220	Safety Detent Ball	23222	---	---
A-97493	Safety Detent Spring	97493	---	---
B-97494	Safety Pivot Pin (Blank 97674)	97494	---	---
A-97495	Safety Snap Washer	97495	---	---
C-15666	Sear Safety Cam (Blk. C-91919)	15666	---	---
A-17047	Sear Spring	17047	---	---

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KINZER V. REMINGTON

BARBER - PRESALE R 0121427

R2522415

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Date: MODEL 700 SS

05/21/93 BOLT ACTION

04/14/93 CENTERFIRE RIFLE R.H.

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DWG. NO.	PART NAME	PART NUMBERS	Dotted line (- - -) indicates same part number	ADL	BDL	BDL
				LONG	LONG	SHORT
				MR		
B-97496	Trigger (Blk. C-91912)	97496	---			
B-17053	Trigger Screw Front (Blk. B-91920)	17053	---			
B-97497	Trigger Connector (Blk. C-91921)	97497	---			
	(Blk. C-91937)					
B-91128	Trigger Engagement Screw (Blk. B-91922)	91128	---			
B-97498	TRIGGER HOUSING ASSEMBLY	97498	---			
B-14632	Trigger Housing Rivet (4)	14632	---			
B-14630	Trigger Housing Spacer, Front	14630	---			
	(Blk. 91923)					
B-14631	Trigger Housing Spacer, Rear	14631	---			
	(Blk. 91924)					
C-30780	Trigger Side Plate, Right	30780	---			
	(Blk. C-32785)					
"	Trigger Side Plate, Left	30781	---			
C-24475	Trigger Pin	24477	---			
A-15400	Trigger Spring	15400	---			
A-15481	Trigger Stop Screw (Blk. A-91926)	15481	---			
D-94089	TRIGGER GUARD ASSEMBLY				97866	97867
	THE ABOVE PART NUMBERS ARE FOR ARMS SERVICE ONLY					
D-94534	Trigger Guard Sub-Assembly				97864	97865
D-16434	Floor Plate (Blk. D-91941)					97861
D-19800	Floor Plate (" D-91942)				97862	
A-16453	Floor Plate Pivot Pin				16453	---
E-26375	Trigger Guard (Blk. E-34315)					97863
	(E-34315, Blk. 34316)				26379	
C-15291	Floor Plate Latch (Blk. 91759)				97860	---
A-97859	Floor Plate Latch Pin				97859	---
A-16452	Floor Plate Latch Spring				16452	---
B-97499	Trigger Guard (Blk. 94518)	97499				