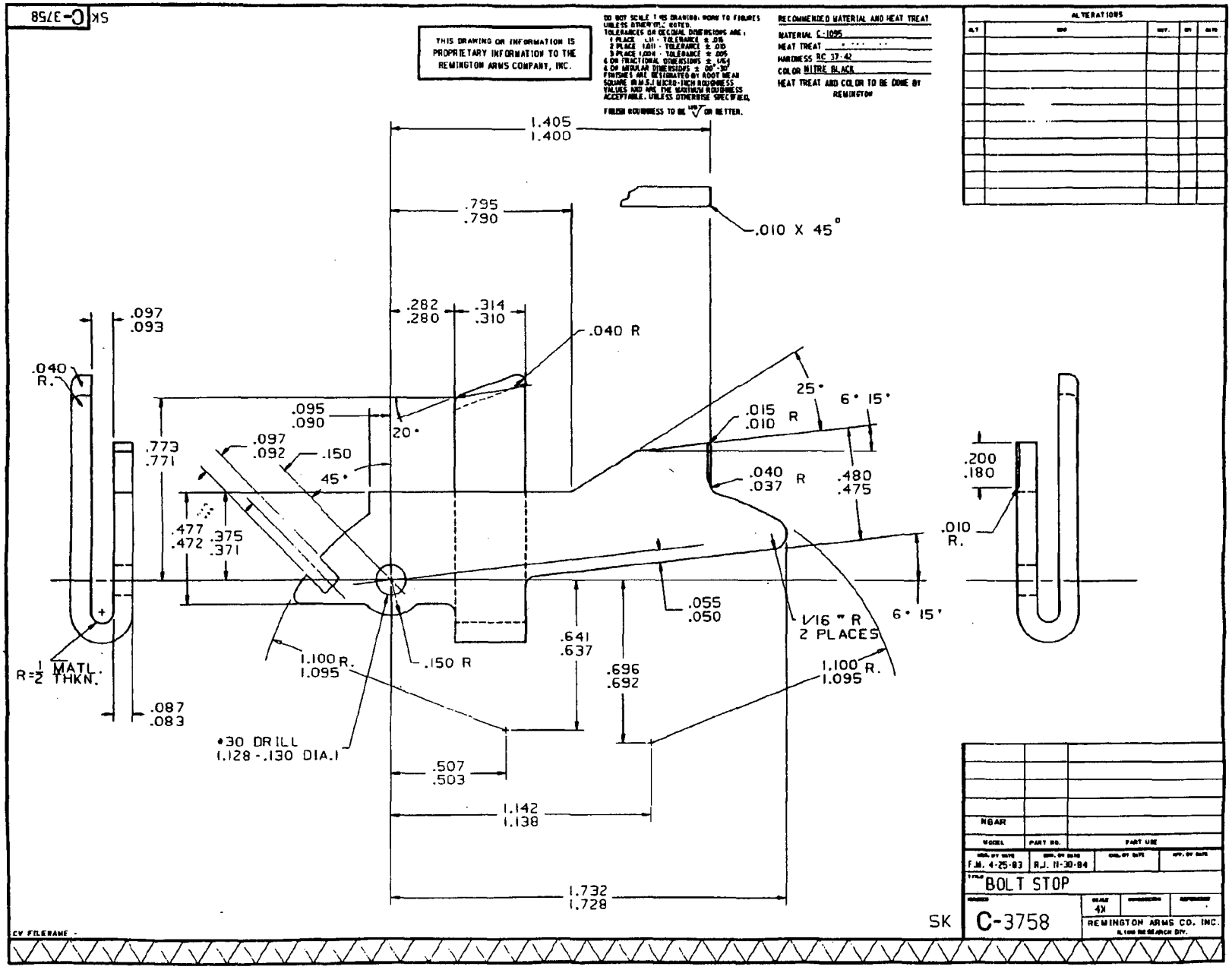
SK C-3758
THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.
DO NOT SCALE THIS DRAWING. WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .X - TOLERANCE ± .015
2 PLACE .XX - TOLERANCE ± .010
3 PLACE .XXX - TOLERANCE ± .005
4 OR FRACTIONAL DIMENSIONS ± .1/64
4 OR ANGULAR DIMENSIONS ± 00°-30'
FINISHES ARE ESTIMATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.
RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL C-1095
HEAT TREAT
HARDNESS RC 37-42
COLOR NITRE BLACK
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON
ALTERATIONS
ALT. REV. INIT. DATE
1.405
1.400
.795
.790
.010 X 45°
.282
.280
.314
.310
.040 R
.097
.093
.040
R.
.095
.090
20°
.097
.092
.150
45°
.773
.771
25°
6° 15'
.015
.010
R
.040
.037
R
.480
.475
.200
.180
.010
R.
.477
.472
.375
.371
.055
.050
1/16" R
2 PLACES
6° 15'
1.100 R.
1.095
.150 R
.641
.637
.696
.692
1.100 R.
1.095
R=1/2 MATL. THKN.
.087
.083
#30 DRILL
(.128-.130 DIA.)
.507
.503
1.142
1.138
1.732
1.728
NGAR
MODEL
PART NO.
PART USE
DRN. BY DATE F.M. 4-25-83
DSN. BY DATE R.J. 11-30-84
CHK. BY DATE
APP. BY DATE
TITLE BOLT STOP
SK
C-3758
SCALE 4X
REMINGTON ARMS CO. INC.
CV FILENAME