

|                                          |                                  |                         |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                   |                                                                                                                                                                                       |  |
|------------------------------------------|----------------------------------|-------------------------|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| DES. BY DATE                             | DRN. BY DATE<br><i>RS HURPHY</i> | CHK. BY DATE            | APP. BY DATE | <p>DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.</p> <p>TOLERANCES ON DECIMAL DIMENSIONS ARE:</p> <p>1 PLACE (.1) — TOLERANCE <math>\pm .015</math></p> <p>2 PLACE (.01) — TOLERANCE <math>\pm .010</math></p> <p>3 PLACE (.001) — TOLERANCE <math>\pm .005</math></p> <p>4 ON FRACTIONAL DIMENSIONS <math>\pm 1/64</math></p> <p>5 ON ANGULAR DIMENSIONS <math>\pm 30''-30'</math></p> <p>FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE UNLESS OTHERWISE SPECIFIED.</p> <p>FINISH ROUGHNESS TO BE <math>\sqrt{\text{ }}</math> OR BETTER.</p> |                                                                                                   | <p>RECOMMENDED MATERIAL AND HEAT TREAT</p> <p>MATERIAL</p> <p>HEAT TREAT <i>NONE</i></p> <p>HARDNESS</p> <p>COLOR <i>NONE</i></p> <p>HEAT TREAT AND COLOR TO BE DONE BY REMINGTON</p> |  |
| <p>TITLE <i>MAGAZINE LATCH SCREW</i></p> |                                  |                         |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                   |                                                                                                                                                                                       |  |
| NUMBER                                   |                                  | SCALE                   | SUPERSEDED   | REFERENCE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <p>THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.</p> |                                                                                                                                                                                       |  |
| A-EXP 1495                               |                                  | REMINGTON ARMS CO. INC. |              | ILION RESEARCH DIV.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                   |                                                                                                                                                                                       |  |
| MODEL                                    | PART NO.                         | PART USE                |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                   |                                                                                                                                                                                       |  |
| <i>NAAR</i>                              |                                  | <i>LATCH SCREW</i>      |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                   |                                                                                                                                                                                       |  |
|                                          |                                  |                         |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <p><i>PURCHASE *5-40 x 3/16"</i></p> <p><i>SOCKET HEAD CAP SCREWS</i></p>                         |                                                                                                                                                                                       |  |
|                                          |                                  |                         |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                   |                                                                                                                                                                                       |  |
|                                          |                                  |                         |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                   |                                                                                                                                                                                       |  |
|                                          |                                  |                         |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                   |                                                                                                                                                                                       |  |
| ALT.                                     | WAS                              | REF.                    | BY           | DATE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | <p>ALTERATIONS</p>                                                                                |                                                                                                                                                                                       |  |
|                                          |                                  |                         |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                   |                                                                                                                                                                                       |  |

FORM TFA REV. 280 H.K.S. 10 1953