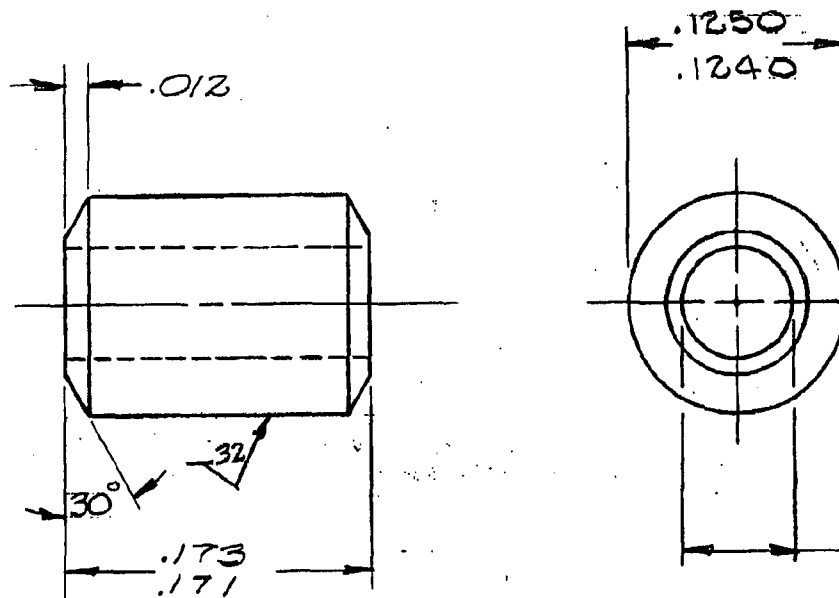


NUMBER A-15460		REMINGTON ARMS CO. INC. RESEARCH & DEV. DEPT.	
SCALE 10X	SUPERSEDES-REFERENCE		
TITLE ROLLER			
DES. BY DATE	DRN. BY DATE 7/12/61	CHK. BY DATE	APP. BY DATE 12/28/61
FOR DETAILS, SEE PROCESS RECORD			
MODEL	PART USE	QUAN.	SEE
XP-100	TRIGGER LINK ROLLER	2	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL **Fe, Cu, C. Low Density**
HEAT TREAT **None**
FINISH **None**
COLOR **Immerse in Oil ... R.C. 7/1/61**
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON



1	XP-700	8563	E	12-29-70
ALT.	WAS	REFERENCE	BY	DATE
ALTERATIONS				

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.