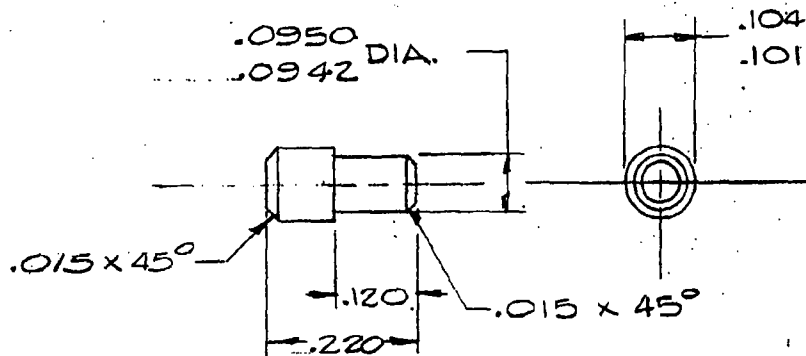


NUMBER A-15462		REMINGTON ARMS CO. INC. RESEARCH & DEV. DEPT.	
SCALE 4X	SUPERSEDES-REFERENCE		
TITLE STUD			
DES. BY DATE H 10/21/61	DRN. BY DATE WL 11/2/62	CHK. BY DATE	APP. BY DATE
FOR DETAILS, SEE PROCESS RECORD			
MODEL	PART USE	QUAN.	SEE
XP-100	SEAR BLK. STUD	1	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
125
✓ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL **.08 .20 C Steel**
HEAT TREAT **(None)**
HARDNESS
COLOR
HEAT TREAT COLOR OR TREAT DONE BY REMINGTON



1	XP-700	8563	E	12-29-70	
ALT.	WAS	REFERENCE	BY	DATE	
ALTERATIONS					

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.