

REMINGTON ARMS CO. INC.

RESEARCH & DEV. DEPT.

SCALE

SUPERSEDES-REFERENCE

2X

SEAR BLOCK ASSEM.

DES. BY DATE DRN. BY DATE CHK. BY DATE APP. BY DATE

FOR DETAILS, SEE PROCESS RECORD

MODEL PART USE QUAN SEE

XP-700 SEAR BLOCK ASSEM. 1

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ} 30'$

FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

SEAR BLOCK
B-15461

SEAR BLOCK STUD
A-15462

PRESS TOGETHER
UNTIL STUD BOTTOMS
ON SEAR BLOCK

1	XP-700	8563	E	12-29-70
ALT.	WAS	REFERENCE	BY	DATE
ALTERATIONS				

TFA-3 REV. 1

A-27845