

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{32}$
& ON ANGULAR DIMENSIONS $\pm 0^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RES. TYP. XP-100. SAFETY PIVOT PIN

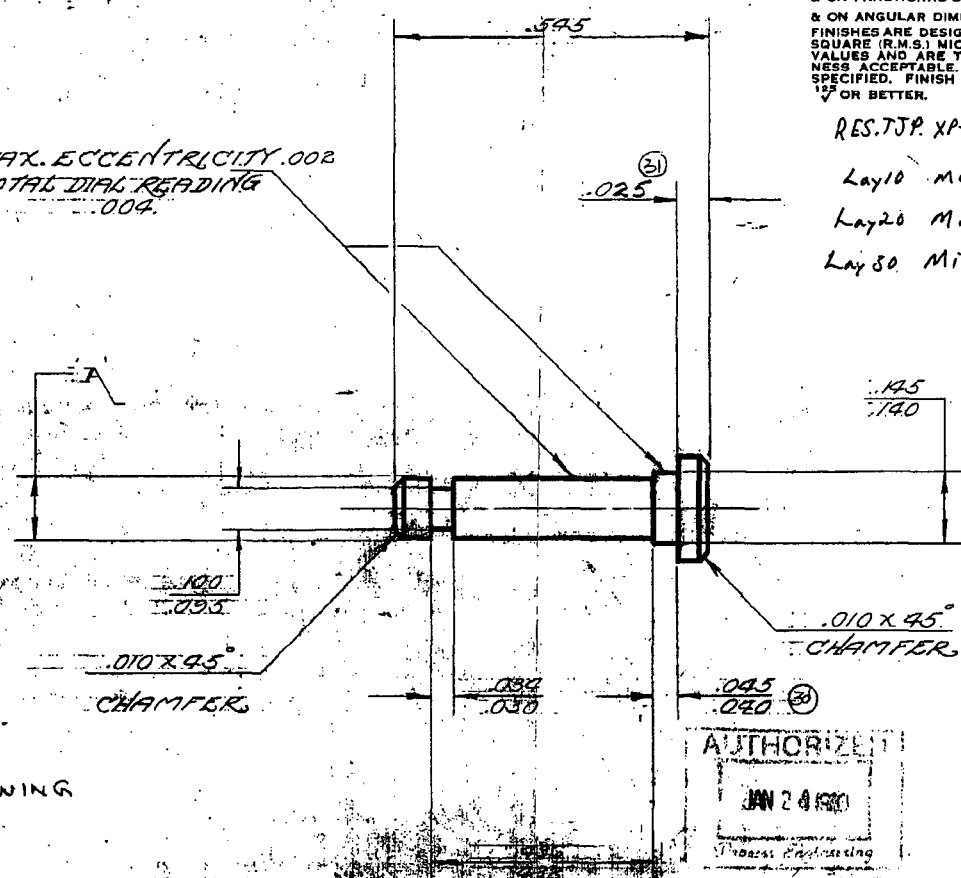
Lay 10 Mean
Lay 20 Max
Lay 30 Min.

ALTERATIONS

LET.	WAS	REFERENCE	BY	DATE
23	REDRAWN	AG71	DR 5-3-62	
24	ADD USE	6473	DD 3-14-66	
25	ADD USE	6664	Y 9-11-66	
26	ADD USE	8444	R 9-11-70	
27	ADD USE	11204	VB 4-15-80	
28	WAS .035-.090	11614	DB 8-22-82	
29	WAS .030	"	"	
30	ADD USE 74WT	11667	"	8/8/82

complete

MAX. ECCENTRICITY .002
TOTAL DIA. READING .004



AUTHORIZED

JAN 24 1980

RECOMMENDED MATERIAL AND HEAT TREAT

FOR BLANK DRAWING
SEE B-91918

32	74WT	SAFETY PIVOT PIN	1	P.L.
31	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
30	860	SAFETY PIVOT PIN	1	
29	74WT	SAFETY PIVOT PIN	1	
28	MOHAWK 600	SAFETY PIVOT PIN	1	
27	860	SAFETY PIVOT PIN	1	
26	74WT	SAFETY PIVOT PIN	1	
25	MOHAWK 600	SAFETY PIVOT PIN	1	
24	860	SAFETY PIVOT PIN	1	
23	74WT	SAFETY PIVOT PIN	1	
22	MOHAWK 600	SAFETY PIVOT PIN	1	
21	860	SAFETY PIVOT PIN	1	
20	74WT	SAFETY PIVOT PIN	1	
19	MOHAWK 600	SAFETY PIVOT PIN	1	
18	860	SAFETY PIVOT PIN	1	
17	74WT	SAFETY PIVOT PIN	1	
16	MOHAWK 600	SAFETY PIVOT PIN	1	
15	860	SAFETY PIVOT PIN	1	
14	74WT	SAFETY PIVOT PIN	1	
13	MOHAWK 600	SAFETY PIVOT PIN	1	
12	860	SAFETY PIVOT PIN	1	
11	74WT	SAFETY PIVOT PIN	1	
10	MOHAWK 600	SAFETY PIVOT PIN	1	
9	860	SAFETY PIVOT PIN	1	
8	74WT	SAFETY PIVOT PIN	1	
7	MOHAWK 600	SAFETY PIVOT PIN	1	
6	860	SAFETY PIVOT PIN	1	
5	74WT	SAFETY PIVOT PIN	1	
4	MOHAWK 600	SAFETY PIVOT PIN	1	
3	860	SAFETY PIVOT PIN	1	
2	74WT	SAFETY PIVOT PIN	1	
1	MOHAWK 600	SAFETY PIVOT PIN	1	