

A-93858

DES. BY DATE	DRW. BY DATE SKP SAATHI 24/85	CHK. BY DATE F.M. 12-3-85	APP. BY DATE
TITLE SCREW			
NUMBER A-EXP-1413		SCALE —	SUPERSEDES —
REFERENCE REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			
MODEL	PART NO.	PART USE	
NBAR	93858	SCOPE MOUNT SCREW	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE (.1) — TOLERANCE $\pm .015$

2 PLACE (.01) — TOLERANCE $\pm .010$

3 PLACE (.001) — TOLERANCE $\pm .005$

4 ON FRACTIONAL DIMENSIONS $\pm 1/64$

5 ON ANGULAR DIMENSIONS $\pm 00^{\circ}-30'$

FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE 125° OR BETTER.

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

NO. 5-40 SOCKET HEAD
CAP SCREW 1/4" LENGTH
2 REQ'D. PER ASSEMBLY

ALT.	WAS	REF.	BY	DATE
ALTERATIONS				

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL Vendors Spec

HEAT TREAT _____

HARDNESS _____

COLOR _____

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON