

DES BY DATE	URN BY DATE	CHK BY DATE	APP BY DATE
TITLE EJECTOR BLANK			
NUMBER	SCALE	SUPERSEDES	REFERENCE
A-13974	2:1		#11204
REMINGTON ARMS CO. INC. RESEARCH DIV.			
MODEL	PART NO.	PART USE	
700		EJECTOR	
MCMAIL		EJECTOR	
600			
780		EJECTOR	
EXPORT			
XPILL		EJECTOR	

1	A-91602	1379	FH	1-20	81
ALT.	WAS	REF.	BY	DATE	
ALTERATIONS					

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
8 ON FRACTIONAL DIMENSIONS $\pm 1/64$
8 ON ANGULAR DIMENSIONS $\pm 00^{\circ}-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R M S) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL C-1095 DRILL ROD

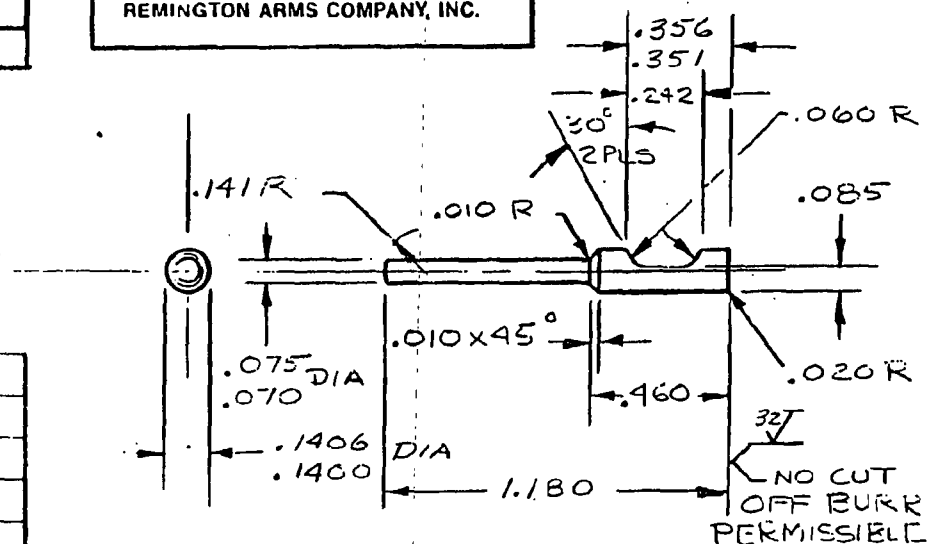
HEAT TREAT

HARDNESS

COLOR

HEAT TREAT TO BE DONE BY
REMINGTONFOR FINISH DRAWING
SEE A-17017

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.



NOTE: MAX. ECCENTRICITY FOR
.075 DIA & .1406 DIA TO BE
.003 (.006 T.I.R)

A-13974-V