

REMINGTON ARMS CO. INC.			
RESEARCH & DEV. DEPT.			
SCALE	SUPERSEDES-REFERENCE		
4 X	DCR 7109		
TITLE RIVET			
DES. BY DATE	ORN. BY DATE	CHK. BY DATE	APP. BY DATE
	DD 16 MAY 66		JWS
FOR DETAILS, SEE PROCESS RECORD 11/13/67			
MODEL	PART USE	QUAN.	SEE
4XB	TRIGGER HOUSING RIVET	4	C50785
4BXC	"	"	C50785
4BXL	"	"	C26655
4BOL	"	"	C26655
4BOL	"	"	C26655
4BOL	"	"	C26655

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL **STEEL**

HEAT TREAT

HARDNESS

COLOR

HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

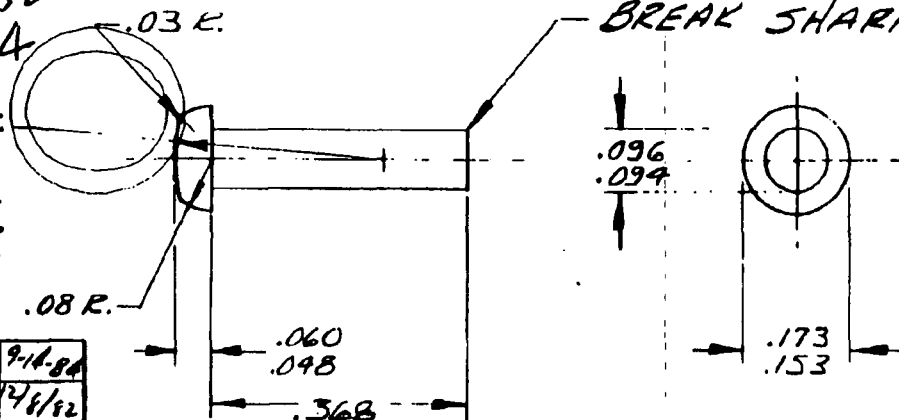
APPR. BY DATE

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

RIVET: AMERICAN STANDARD SMALL SOLID
TYPE: PAN HEAD

NOTE: ALL RADII ARE APPROXIMATE

BREAK SHARP EDGE ③



SUPERSEDED
By B-14632
WP. 2-11-87

3	ADDED NOTE	11897	R.B.	9-14-84
2	ADD USE 7 LWT	11667	EB	12/8/82
1	400 L.P.T.	7698	WP	2801666
REV.	WAS	REFERENCE	BY	DATE
ALTERATIONS				

TPA-3 REV. 1

A-14632