R2522545
BARBER - PRESALE R 0121557
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

CONFIDENTIAL

NUMBER A-15128

REMINGTON ARMS CO. INC.
RESEARCH & DEV. DEPT.

SCALE 2X — REFERENCE A-19367

TITLE BARREL BRACKET BLANK

DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
		RJS 3-21-61	3/8/61

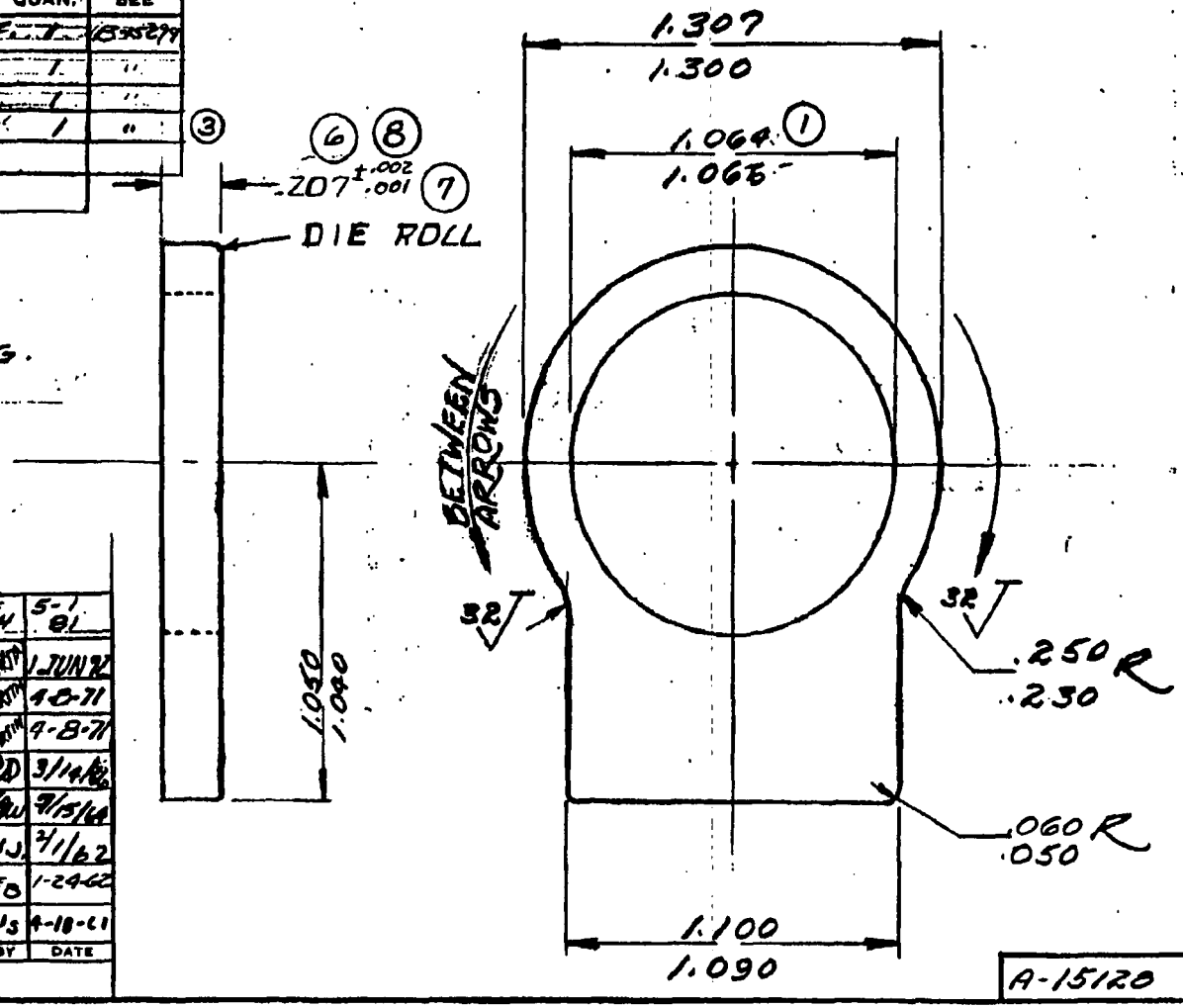
FOR DETAILS, SEE PROCESS RECORD

MODEL	PART USE	QUAN.	SEE
740X	BBL. BRACKET - C.F.	1	B-15279
760ADL 700ADL	" "	1	"
725MPG.	" "	1	"
700VAR	" "	1	"
40XR	" "		
40XC	" "		

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES ON DECIMAL DIMENSIONS ARE ±.005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ±00°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE. UNLESS OTHERWISE SPECIFIED, FINISH ROUGHNESS TO BE 125 ✓ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL: AISI 8630 or 4130
HEAT TREAT: DRC 4/4/64
HARDNESS:
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON



NOTE:
FOR FINISH DWG.
SEE B-15279

ALT.	WAB	REFERENCE	BY	DATE
9	ADDED	11395	FH	5-1-81
8	.219	9092	[illegible]	1 JUN 72
7	DIE BREAK	8632	[illegible]	4-8-71
6	.193-.201	8636	[illegible]	4-8-71
5	ADD USE 700 VAR	6479	DD	3/14/66
4	M600	5769	[illegible]	7/15/64
3	ADDED ZC-13	4499	RJJ	2/1/62
2	700	4445	DED	1-24-62
1	1.0645-1.0635	4195	RJS	4-18-61

ALTERATIONS

TPA-3 REV. 1

BARBER - PRESALE R 0121557