

NUMBER

A-15368

REMINGTON ARMS CO. INC.

RESEARCH & DEV. DEPT.

SCALE
2X
A-17082

TITLE

SPRING

DES. BY DATE

CMT. BY DATE APP. BY DATE
DES. 7-10-61 RJS 7-10-61 [Signature]
FOR DETAILS, SEE TOLERANCE RECORD

MODEL

SAFETY DET. RND 1 D-1114

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
ON FRACTIONAL DIMENSIONS $\pm \frac{.001}{16}$
ON ANGULAR DIMENSIONS $\pm .0030$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

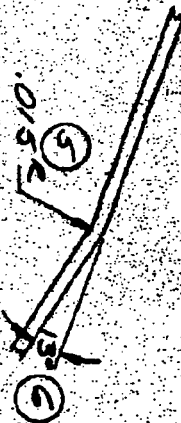
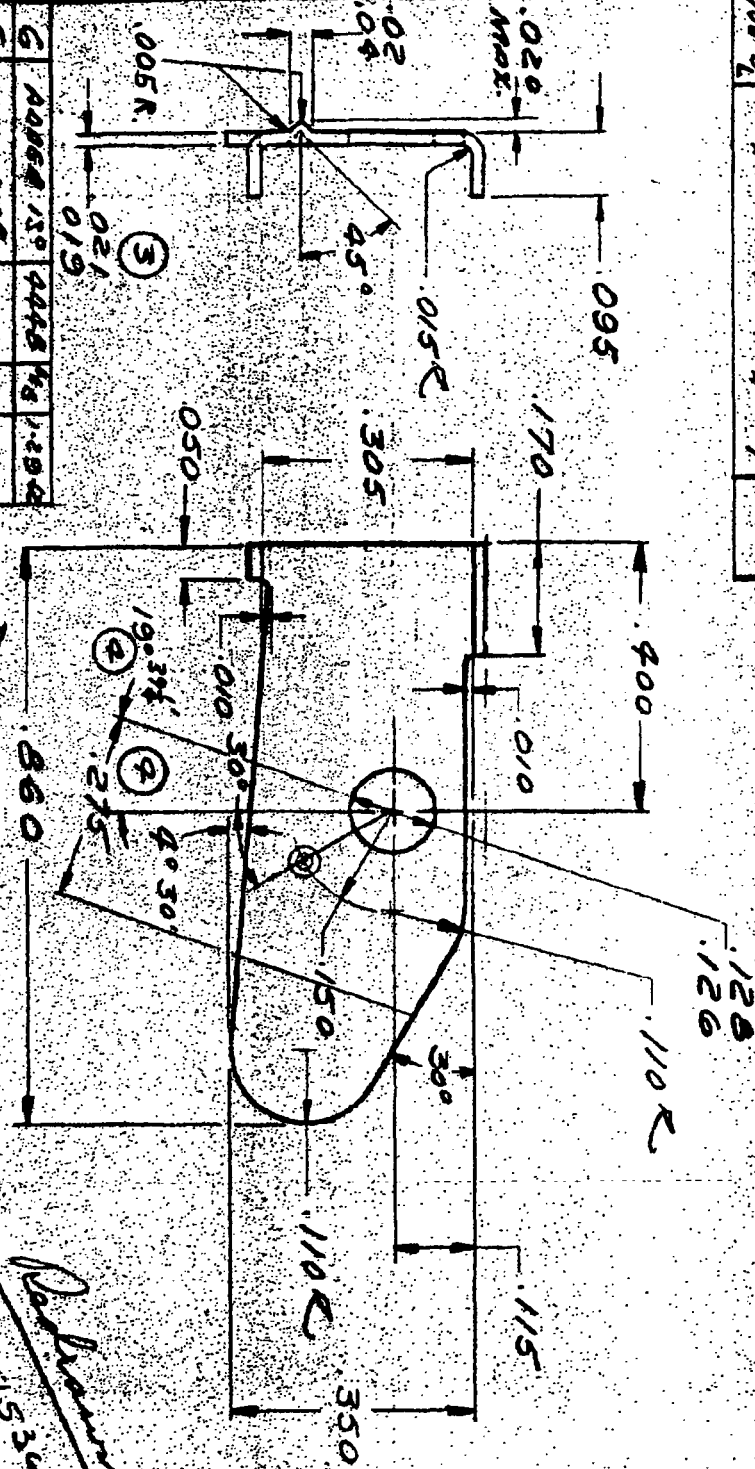
MATERIAL: C-1095

HARDENED

TEMPERATURE: 72-75 RA

TEMPERATURE: 200-200C

HEAT TREAT AND CASE HARDENING



Radham
5cc 3-15368

ALT.	WAS	REFERENCE	BY	DATE
1	700 A			
2	700 A	4405	4405	4405
3	700 A	4405	4405	4405
4	700 A	4405	4405	4405
5	700 A	4405	4405	4405
6	700 A	4405	4405	4405

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