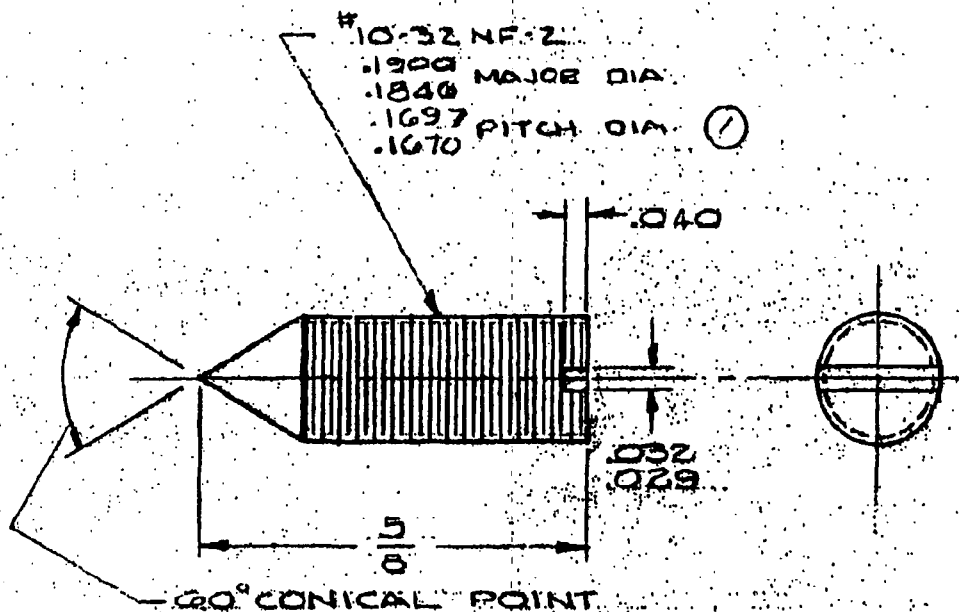


NUMBER A-15469		REMINGTON ARMS CO. INC. RESEARCH & DEV. DEPT.	
SCALE 4X		SUPERSEDES-REFERENCE	
TITLE SCREW			
DES. BY DATE W 10/20/61	DRN. BY DATE W 10/20/61	CHK. BY DATE W 12/28/61	APP. BY DATE W 12/28/61
FOR DETAILS, SEE PROCESS RECORD			
MODEL XF-100	PART USE TRIG. HOUSING SE. FRONT 1	QUAN.	SEE

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ} 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
 $\sqrt{125}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL **A8-10 c steel**
HEAT TREAT **cyanide hardening**
HARDNESS **File hard**
COLOR **B.O.**
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON



THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

4	ADDED	11204	3	5/16/62
3	TRIG ADJ. SC.	10899	4	6-7-71
2	XP-700	8563	5	12-29-70
1	10-32	1670	6	2-3-62
ALT	WAS	REFERENCE	BY	DATE
ALTERATIONS				

FOR BLANK DRAWING ④
SEE A-16504

A-15469