

NUMBER A-15481		REMINGTON ARMS CO. INC. RESEARCH & DEV. DEPT.		DO NOT SCALE THIS DRAWING! WORK TO FIGURES UNLESS OTHERWISE NOTED. TOLERANCES ON DECIMAL DIMENSIONS ARE $\pm .005$ & ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$ & ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$ FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGH- NESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED. FINISH ROUGHNESS TO BE 125 $\sqrt$ OR BETTER.		RECOMMENDED MATERIAL AND HEAT TREAT MATERIAL: <u>08-20 CARBON</u> HEAT TREAT: <u>003-006 CASE</u> HARDNESS: COLOR: <u>NITRE BLACK</u> HEAT TREAT AND COLOR TO BE DONE BY REMINGTON	
TITLE SCREW		SCALE AK					
DES. BY DATE 10-21-51		CHK. BY DATE 10-21-51					
FOR DETAILS, SEE PROCESS RECORD							
MODEL	PART USE	QUAN.	SEE				
70100	TRIG. STOP SCREW	1	D 26345				
70200	" " " "	1	"				
40XB LFR	TRIGGER SPRING SCREW & OF TRIGGER						
700 VAR	TRIG. STOP SCREW	1	PL				

6	40XB	8179	JA	10-31-69
5	REFERENCE	1115	JA	11-11-69
4	ADDED USE	6479	DD	3-15-66
3	ADD USE	5123	JA	10-1-65
2	REF. USE	4532	JA	7-11-58
1	TRIG. STOP SCREW	4645	JA	1-15-52
ALT. WAS REFERENCE BY DATE ALTERATIONS				

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