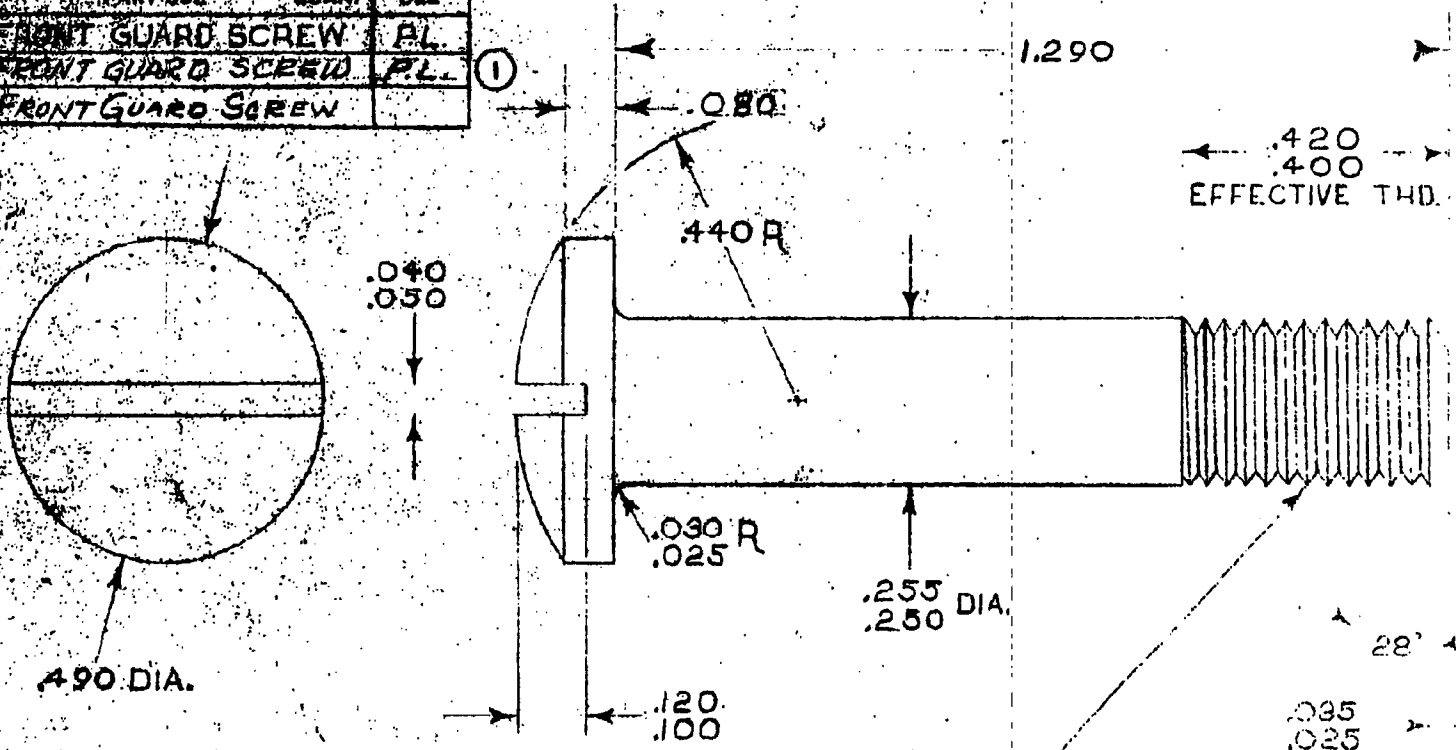


REMINGTON ARMS CO. INC. REMINGTON, N.Y. 0677			
SCALE: TEMPERATURE DIFFERENCE 14. 1. 12-15319 8/12/64			
FRONT GUARD SCREW			
DATE OF DATE 7/10/64	CHK. BY DATE 7/10/64	APP. BY DATE 7/29/64	
REMARKS: SEE THROUGH RECORD			
QUANTITY 100	PART USE FRONT GUARD SCREW	QUANTITY 100	ONE PL.
QUANTITY 100	PART USE FRONT GUARD SCREW	QUANTITY 100	ONE P.L.
QUANTITY 100	PART USE FRONT GUARD SCREW	QUANTITY 100	ONE P.L.

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .003$
5 ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
6 ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RECOMMENDED MATERIALS
08/20, PLAIN CARBON STEEL
CYANIDE HARDEN 002/1000 CASE
NITRE BLACK



14-28-NF-2
2500/2438 MAJ. DIA.
2268/2237 PITCH DIA.

152	660	8442	R-3	1-14-70
153	660	5581	3-2	5/60
REFERENCES 152-153				