

DATE 12-13-72		BY 12-15-72		DATE 12-15-72	
TITLE EJECTOR					
MODEL A-17017		SCALE 2:1		REVISE A-17017	
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.					
MODEL	PART NO.	PART USE	SEE		
700		EJECTOR PL.			
100HAWK		"	"		
600		"	"		
40XCF		"	"		
760		"	"		
EXPORT		"	"		
XP-100		EJECTOR	"		
7LWT		"	"		

51	ADD USE 7LWT	11667	DFB	12/8/72
50	A-91602	11379	H	81
15	ADDED	11204	V	3/31/80
48	Revised & Redrawn	9310	DK	12/3/72

REV	REV	REV	REV	DATE

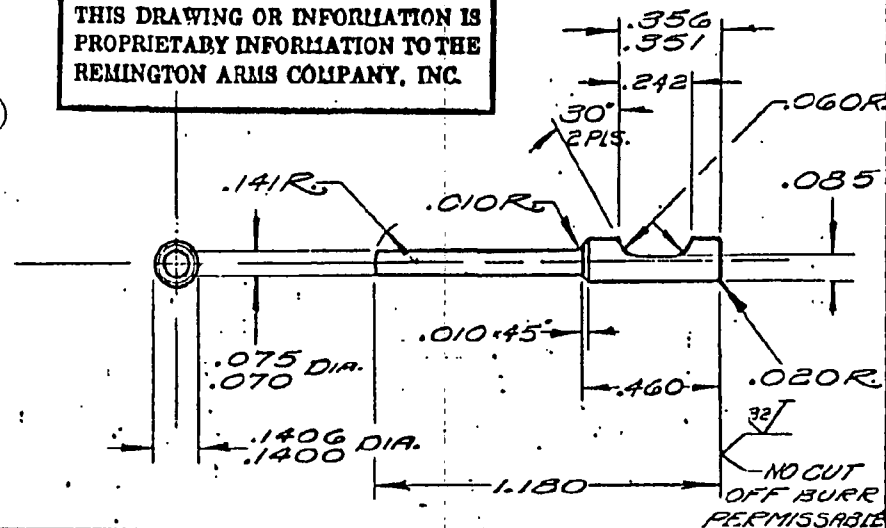
DO NOT SCALE THIS DRAWING WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .111 — TOLERANCE $\pm$.015
2 PLACE .011 — TOLERANCE $\pm$.010
3 PLACE .001 — TOLERANCE $\pm$.005
4 ON FRACTIONAL DIMENSIONS $\pm$ 1/64
5 ON ANGULAR DIMENSIONS $\pm$.00° - .10°
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL **C-10.95 DRILL ROD**HEAT TREAT **N5. NITRE DRAW**HARDNESS **RC 50-55**COLOR **NONE**HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON *12-15-72*

FOR BLANK DRAWING
SEE A-13974 (50)

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.



NOTE: MAX. ECCENTRICITY FOR
.075 DIA. : .1406 DIA. TO BE
.070 : .1400 DIA. TO BE
.003 (.006 T.I.R.)

A-17017