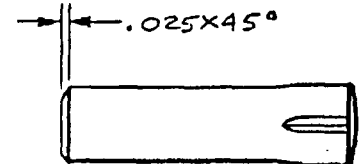


DES. BY DATE		DWN. BY DATE		CHK. BY DATE		APP. BY DATE																						
		V 3-28-80		F.G.N. 3-31-80		JWB 3/31/80																						
TITLE PIN																												
NUMBER		SCALE	SUPERSEDES	REFERENCE																								
A-17676				DC12 W 11198																								
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.																												
MODEL	PART NO.	PART USE																										
700		EJECTOR PIN																										
XR100		" "																										
768		" "																										
40XB		" "																										
MAG. EXTEN KIT M1870		FRONT SWIVEL SCR FIN																										
MOHAWK 600		EJECTOR PIN																										
1100		RETURN PLUNGER RET. PIN 12-20 GA																										
THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.																												
DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED. TOLERANCES ON DECIMAL DIMENSIONS ARE: 1 PLACE (.1) — TOLERANCE $\pm .015$ 2 PLACE (.01) — TOLERANCE $\pm .010$ 3 PLACE (.001) — TOLERANCE $\pm .005$ ON FRACTIONAL DIMENSIONS $\pm 1/64$ ON ANGULAR DIMENSIONS $\pm 00^{\circ}-30'$ FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE UNLESS OTHERWISE SPECIFIED. FINISH ROUGHNESS TO BE $\sqrt{32}$ OR BETTER.																												
RECOMMENDED MATERIAL AND HEAT TREAT MATERIAL _____ HEAT TREAT <u>CYANIDE HDN</u> HARDNESS _____ COLOR <u>NITRE BLACK</u> HEAT TREAT AND COLOR TO BE DONE BY REMINGTON																												
DRIV-LOC PIN TYPE "C" NOMINAL DIA .078 EXPANDED DIA .085 LENGTH $\frac{3}{8} \pm .005$																												
																												
FOR BLANK DRAWING, SEE A-91802																												
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>32</td> <td>REVISED DRAWING</td> <td>11194</td> <td>V</td> <td>13</td> <td>28</td> <td>FW</td> </tr> <tr> <td>ALT.</td> <td>WAS</td> <td>REF.</td> <td>BY</td> <td colspan="3">DATE</td> </tr> <tr> <td colspan="7">ALTERATIONS</td> </tr> </table>								32	REVISED DRAWING	11194	V	13	28	FW	ALT.	WAS	REF.	BY	DATE			ALTERATIONS						
32	REVISED DRAWING	11194	V	13	28	FW																						
ALT.	WAS	REF.	BY	DATE																								
ALTERATIONS																												

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