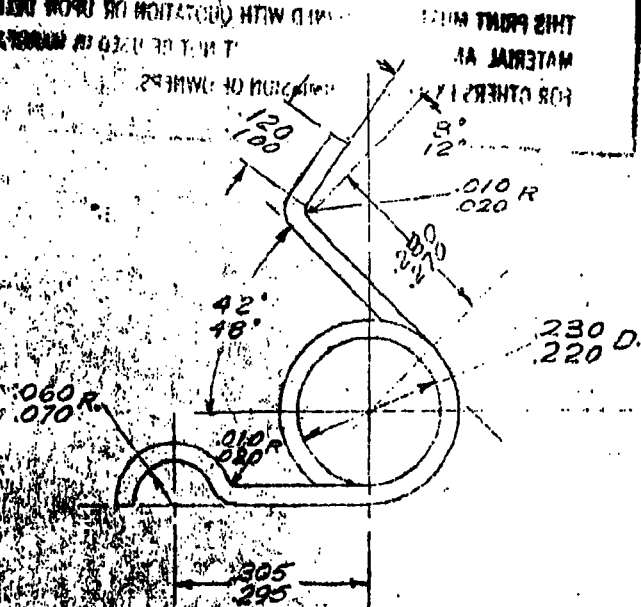


NUMBER A18503 X		THE REMINGTON ARMS CO. INC.	
TECHNICAL DEPT. — ARMS DIV.			
SCALE AX	REFERENCE		
TITLE SPRING		APP. BY DATE	
DES. BY DATE	DRN. BY DATE 8-13	IND. BY DATE	CHK. BY DATE
MATERIAL MUSIC WIRE		HEAT TREATMENT STR. REL.	SURFACE TREATMENT
FOR DETAILS, SEE PROCESS RECORD			
MODEL 721	PART USE SEAR SPRING	QUAN.	SEE

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm .004$
& ON ANGULAR DIMENSIONS $\pm .001$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) FINISHES FOR ALL SURFACES
VALVES AND OTHER PARTS OF THE VALVE
NEED ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
125 OR BETTER



ALT.	WAS	REFERENCE	BY	DATE

ALTERATIONS

TPA-3

A18503 X