

|                                                |              |                                       |              |
|------------------------------------------------|--------------|---------------------------------------|--------------|
| DES. BY DATE                                   | OPN. BY DATE | CHK. BY DATE                          | APP. BY DATE |
|                                                | V 3-28-80    | F.G.H. 3-31-80                        | JWA 3/31/80  |
| TITLE<br>PIN BLANK                             |              |                                       |              |
| NUMBER                                         | SCALE        | SUPERSEDES                            | REFERENCE    |
| A-91802                                        |              |                                       | 11194        |
| REMINGTON ARMS CO. INC.<br>ILION RESEARCH DIV. |              |                                       |              |
| MODEL                                          | PART NO.     | PART USE                              |              |
| 700                                            |              | EJECTOR PIN                           |              |
| XP-100                                         |              | " "                                   |              |
| 788                                            |              | " "                                   |              |
| 40-E                                           |              | " "                                   |              |
| MAG<br>EXT.<br>KIT<br>M.E.                     |              | FRONT SWIVEL SCR<br>PIN               |              |
| MAG<br>600                                     |              | EJECTOR PIN                           |              |
| 1100                                           |              | RETURN PLUNGER RET.<br>PIN<br>2-20 GA |              |
| 3 P.S.<br>12 F.                                |              | RETURN PLUNGER RET. PIN<br>12 GA.     |              |
| 1 ADDED USE                                    |              | 11848                                 | R.T. 3684    |
| ALT.                                           | WAS          | REF.                                  | BY DATE      |
| ALTERATIONS                                    |              |                                       |              |

DO NOT SCALE THIS DRAWING: WORK TO FIGURES  
UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

- 1 PLACE (.1) -- TOLERANCE  $\pm .015$   
2 PLACE (.01) -- TOLERANCE  $\pm .010$   
3 PLACE (.001) -- TOLERANCE  $\pm .005$

4 ON FRACTIONAL DIMENSIONS  $\pm 1/64$   
5 ON ANGULAR DIMENSIONS  $\pm 00^{\circ}-30'$   
FINISHES ARE DESIGNATED BY ROOT MEAN  
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS  
VALUES AND ARE THE MAXIMUM ROUGHNESS  
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE  $125$  OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL MFG STD

HEAT TREAT

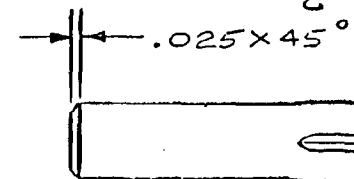
HARDNESS

COLOR

HEAT TREAT AND COLOR TO BE DONE BY  
REMINGTON

THIS DRAWING OR INFORMATION IS  
PROPRIETARY INFORMATION TO THE  
REMINGTON ARMS COMPANY, INC.

DRIV-LCC PIN  
TYPE "C"  
NOMINAL DIA .078  
EXPANDED DIA .077  
LENGTH  $\frac{3}{8} \pm .005$



FOR FINISH DRAWING  
SEE A-17676

20816-V