

DES. BY DATE	ORN. BY DATE	CHK. BY DATE	APP. BY DATE
	MDK 10/06/93	TPP 10/06/93	
TITLE RETAINING CLIP			
NUMBER A-98851		SCALE	REFERENCE DCR #13080
		REMINGTON ARMS CO. INC. ILION RESEARCH DIV.	
MODEL	PART NO.	PART USE	
XP-100	98851	RETAINING CLIP	

DO NOT SCALE THIS DRAWING WORK TO FIGURES
UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE (.1) - TOLERANCE $\pm .015$

2 PLACE (.01) - TOLERANCE $\pm .010$

3 PLACE (.001) - TOLERANCE $\pm .005$

& ON FRACTIONAL DIMENSIONS $\pm 1/64$

& ON ANGULAR DIMENSIONS $\pm 00^{\circ} - 30'$

FINISHES ARE DESIGNATED BY ROOT MEAN

SQUARE (R.M.S.) MICRO-INCH ROUGHNESS

VALUES AND ARE THE MAXIMUM ROUGHNESS

ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,

FINISH ROUGHNESS TO BE $125\sqrt{\text{ }}$ OR BETTER.

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL SPRING STEEL

HEAT TREAT

HARDNESS

COLOR

~~HEAT TREAT AND COLOR TO BE DONE BY~~

~~REMINGTON~~

EXTERNAL RETAINING CLIP FOR 1/8" DIA. PIN
ORDER FROM: INDUSTRIAL RETAINING RING CO.
PART NO. 1000-12

OR

WALDES RETAINING RING CO.
PART NO. 5144-12

AL.T.	WAS	REF.	BY	DATE

ALTERATIONS

CV FILENAME - RES.XP100.A98851.RETAINING-CLIP.MDK

A-98851