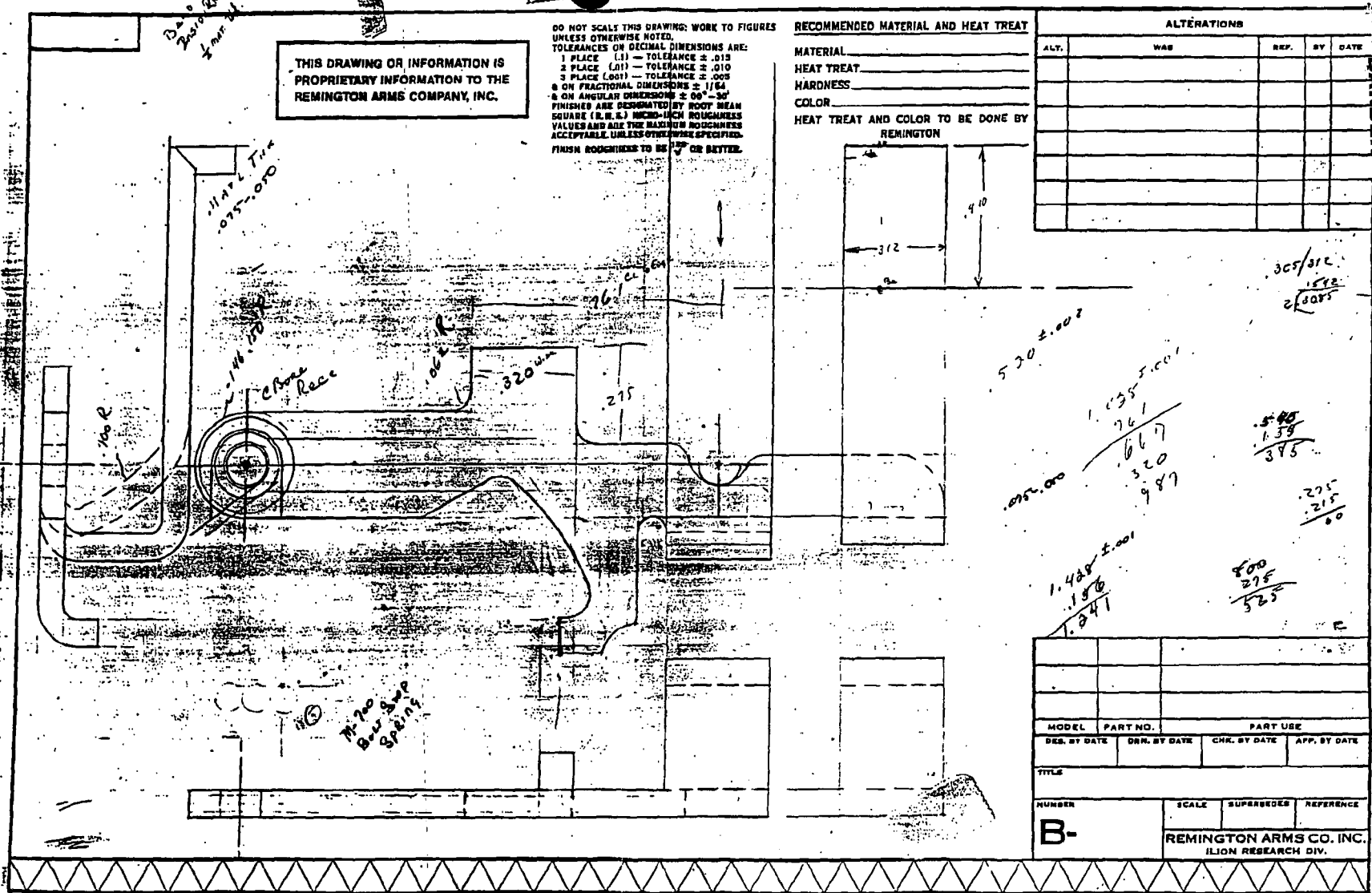




MODEL	PART NO.	PART USE		SEE
DES. BY DATE	OWN. BY DATE	CHK. BY DATE	APP. BY DATE	
TITLE				
NUMBER	SCALE	SUPERSEDES	REFERENCE	
B-	REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

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TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .013$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
4 ON ANGULAR DIMENSIONS $\pm 05''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R. M. S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 1.25 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE

MODEL	PART NO	PART USE
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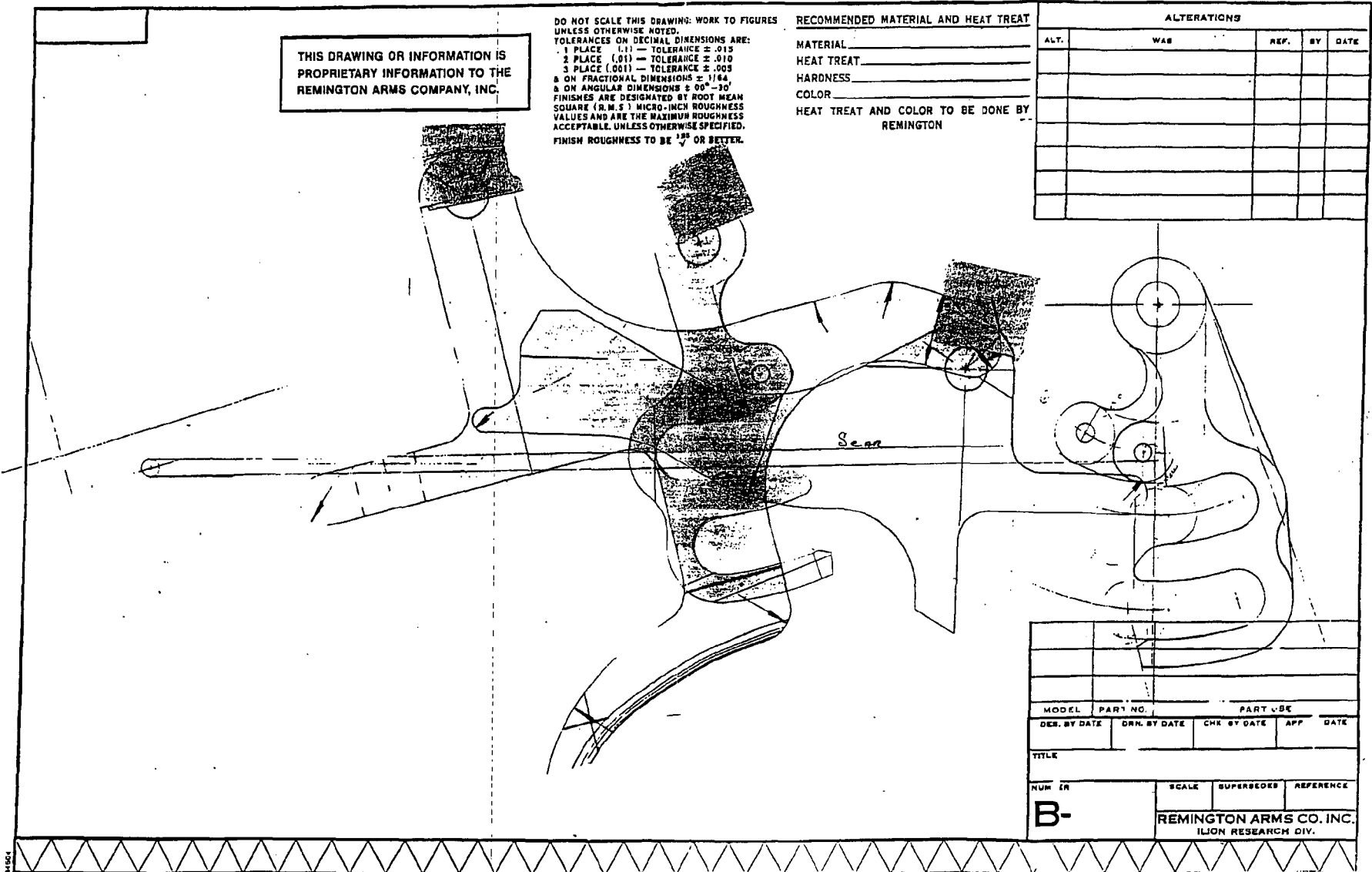
ALTERATIONS				
ALT.	WAS	REF.	BY	DATE

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
 HEAT TREAT _____
 HARDNESS _____
 COLOR _____
 HEAT TREAT AND COLOR TO BE DONE BY
 REMINGTON

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 TOLERANCES ON DECIMAL DIMENSIONS ARE:
 1 PLACE (.1) — TOLERANCE $\pm .015$
 2 PLACE (.01) — TOLERANCE $\pm .010$
 3 PLACE (.001) — TOLERANCE $\pm .005$
 & ON FRACTIONAL DIMENSIONS $\pm 1/64$
 & ON ANGULAR DIMENSIONS $\pm 30''-10'$
 FINISHES ARE DESIGNATED BY ROOT MEAN
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 VALUES AND ARE THE MAXIMUM ROUGHNESS
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TITLE					
NUM. IN		SCALE	SUPERSEDES	REFERENCE	
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