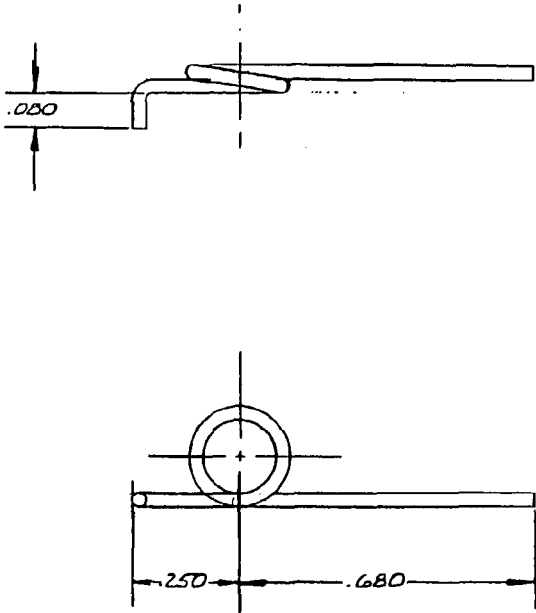


THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE () — TOLERANCE ± .015
2 PLACE () — TOLERANCE ± .010
3 PLACE () — TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS ± 1/64
5 ON ANGULAR DIMENSIONS ± 30° - 30'
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.



SPECIFICATIONS:
WIRE DIA. — .030
MEAN DIA. — .196
I. DIA. — .160
NO. OF ACTIVE COILS — 1
WIND — L.H.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL MUSIC WIRE
HEAT TREAT STRESS RELIEVE
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REP.	BY	DATE

MODEL	PART NO.	PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
TITLE BOLT LOCK SPRING			
NUMBER B-	SCALE	SUPERSEDES	REFERENCE
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			