

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

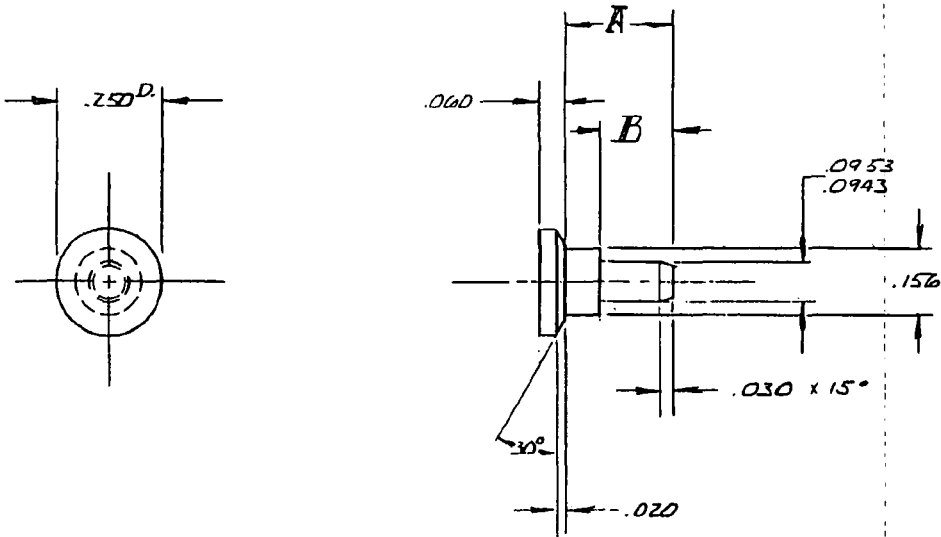
DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 OR FRACTIONAL DIMENSIONS $\pm 1/64$
B ON ANGULAR DIMENSIONS $\pm .007 - .30^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R M S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL C-1018
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT	WKS	REF	BY	DATE



Ass'y.	Dim. A	Dim. B
SEAR	.260	.170
TRIGGER	.312	.230

MODEL	PART NO	PART USE
DES. BY DATE	DRN. BY DATE	CHR. BY DATE
F. MARTIN	2-13-59	
TITLE		
LOCK PIN		
NUMBER	SCALE	SUPERSEDED
B-	4X	
REFERENCE		
REMINGTON ARMS CO. INC.		
ILION RESEARCH DIV.		