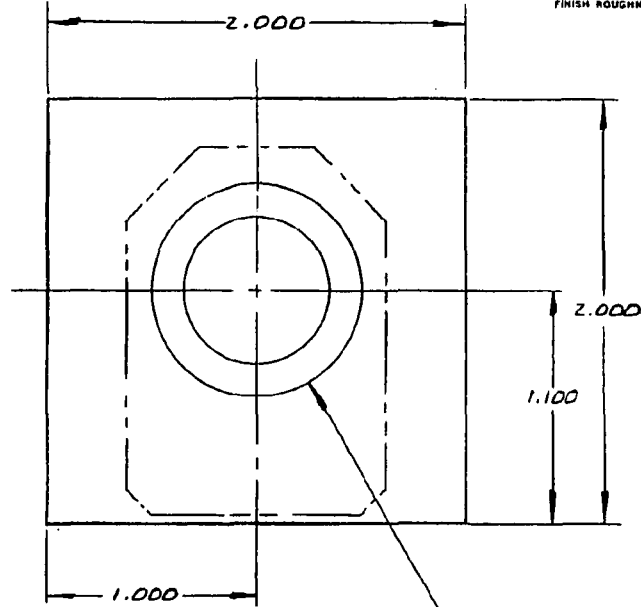




NOTE

.700-.703 DIA. TO BE
STRAIGHT WITHIN .015 TIR
END TO END

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

- 1 PLACE (.) — TOLERANCE $\pm .015$
- 2 PLACE (.00) — TOLERANCE $\pm .010$
- 3 PLACE (.001) — TOLERANCE $\pm .005$

& ON FRACTIONAL DIMENSIONS $\pm 1/64$

& ON ANGULAR DIMENSIONS $\pm 00^{\circ}-30'$

FINISHES ARE DESIGNATED BY ROOT REAM SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE $\sqrt{10}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 4127 o2 419C

HEAT TREAT

HARDNESS

COLOR.

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

[illegible]

BLANK LENGTH	
LONG ACTION	9.850
SHORT ACTION	9.000

- .700 - .703 DIA - THRU
C BORE - .998 - 1.003 DIA.
TO 1.149 - 1.151 DEEP

<i>RECEIVER BLANK</i>							
MODEL		PART NO.		PART USE		SER	
DES. BY DATE		CHK. BY DATE		CHK. BY DATE		APP. BY DATE	
TITLE							
<i>RECEIVER - MAT'L. SHAPE</i>							
NUMBER		SCALE		SUPERSEDED		REFERENCE	
B-		2K					
		REMINGTON ARMS CO. INC. ILION RESEARCH DIV.					