

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

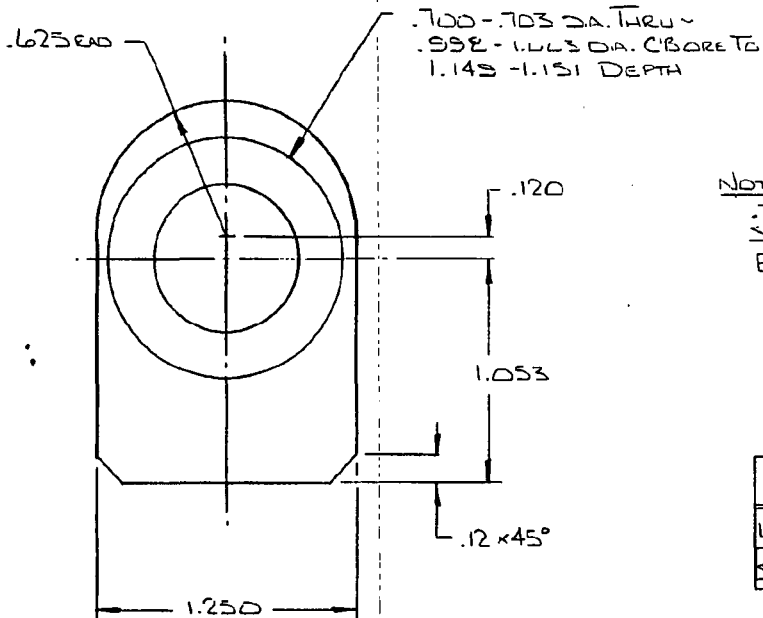
DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .00^\circ - .30^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 4140
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT	WAS	REP	BY	DATE



NOTE:
.700-.703 DIA TO BE
STRAIGHT W/N .015 T.I.R.
END TO END

BLANK LENGTH	
LONG ACTION	8.905
SHORT ACTION	8.055

NBAR		RECEIVER BLANK	
MODEL	PART NO	PART USE	
DES. BY DATE	DRW. BY DATE	CHK. BY DATE	APP. BY DATE
3-M-1518			
TITLE BLANK - MAT'L SHAPE			
NUMBER B-EXP1426	SCALE 2X	SUPERSEDES	REFERENCE
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			