

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - PRESALE R 0121651
R2522639

B-

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

**DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.**

TOLERANCES ON DECIMAL DIMENSIONS ARE:

- 1 PLACE (.01) - TOLERANCE $\pm .015$
- 2 PLACE (.001) - TOLERANCE $\pm .010$
- 3 PLACE (.0001) - TOLERANCE $\pm .005$
- 4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
- 5 ON ANGULAR DIMENSIONS $\pm .00^\circ$ - 30°

**FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE. UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE $\sqrt{\text{V}}$ OR BETTER.**

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 1095

HEAT TREAT SPRING TEMPER

HARDNESS RC 55-60

COLOR BLACK OXIDE

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS				
ALT.	WHY	REF.	BY	DATE

CV FILENAME - RES.NBAR.EXP-1636.MAG-LATCH-PIN.FHS

MAGAR		MAGAZINE LATCH PIN	
MODEL	PART NO.	PART USE	
DES. BY DATE P. L. CHITTS 7/28/86	CHK. BY DATE DSF 10-6-86	APP. BY DATE	APP. BY DATE
TITLE PIN			
NUMBER B-1636	SCALE 10X	SUPERSEDES	REFERENCE
REMINGTON ARMS CO. INC. RESEARCH DIV.			