B-EXP1645

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

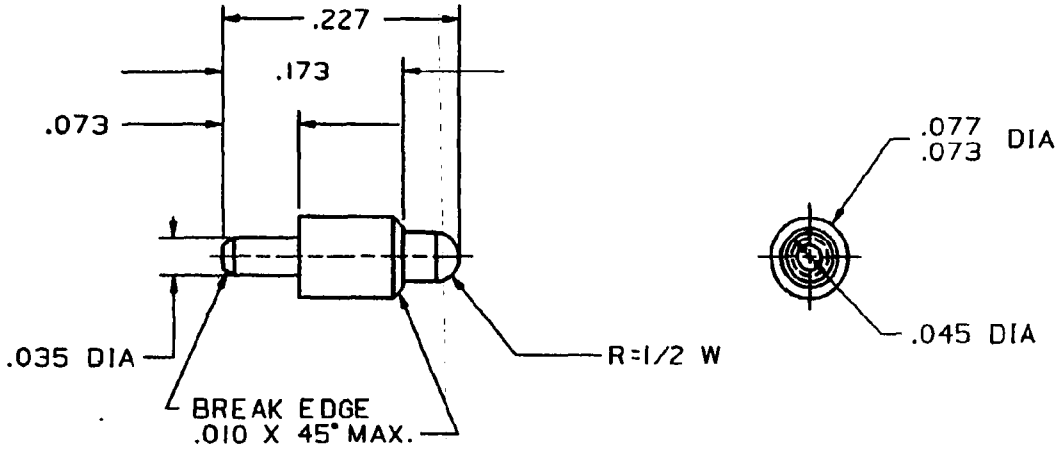
DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.7) - TOLERANCE ± .015
2 PLACE (.01) - TOLERANCE ± .010
3 PLACE (.001) - TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE. UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE 125 ✓ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL B-1112
HEAT TREAT .008-.012 CASE
HARDNESS FILE HARD
COLOR NONE
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS

| ALT. | DESC. | REF. | BY | DATE |
|---|---|---|---|---|
| | | | | |




| | | |
|---|---|---|
| NBAR | | BOLT LOCK DETENT PLUNGER |
| MODEL | PART NO. | PART USE |
| DES. BY DATE TJP 10-86 | DRN. BY DATE EAK-10-28-86 | CHK. BY DATE / APP. BY DATE |
| TITLE PLUNGER | | |
| NUMBER B-EXP1645 | SCALE 10X / SUPERSEDES / REFERENCE | REMINGTON ARMS CO. INC. ILION RESEARCH DIV. |

CV FILENAME - RES.NBAR.EXP-DETENT-PLUNGER.EAK