

DE961-B

THIS DRAWING OR INFORMATION IS  
PROPRIETARY INFORMATION TO THE  
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES  
UNLESS OTHERWISE NOTED.  
TOLERANCES ON DECIMAL DIMENSIONS ARE:  
1 PLACE (.1) — TOLERANCE ± .015  
2 PLACE (.01) — TOLERANCE ± .010  
3 PLACE (.001) — TOLERANCE ± .005  
4 ON FRACTIONAL DIMENSIONS ± 1/100  
5 ON ANGULAR DIMENSIONS ± .00° — .30°  
FINISHES ARE DESIGNATED BY ROOT MEAN  
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS  
VALUES AND ARE THE MAXIMUM ROUGHNESS  
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.  
FINISH ROUGHNESS TO BE 150 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL SEE BELOW  
HEAT TREAT 7.1 MIN DENSITY  
HARDNESS  
COLOR

HEAT TREAT AND COLOR TO BE DONE BY  
REMINGTON 11-30-89.

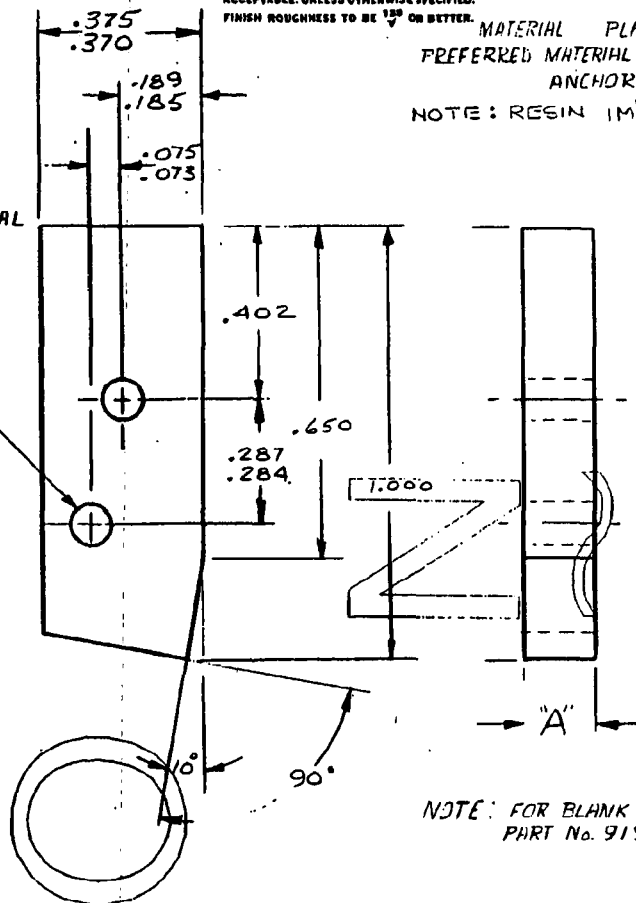
MATERIAL PLAIN IRON POWDER  
PREFERRED MATERIAL HOEGANUES 1000B  
ANCHOR STEEL

NOTE: RESIN IMPREGNATE

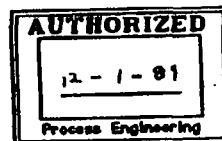
NOTE: MINIMUM RADIUS EXTERNAL  
CORNERS .030" MIN.

.0985 DIA THRU  
.0965 DIA THRU  
2 HOLES

|             | DIM. "A"    |
|-------------|-------------|
| BLANK DIM.  | .182 / .178 |
| FINISH DIM. | .176 / .174 |



| ALTERATIONS |                   |       |                |          |
|-------------|-------------------|-------|----------------|----------|
| ALT.        | WHY               | REF.  | BY             | DATE     |
| 15          | REVISED & REDRAWN | 12490 | R <sub>1</sub> | 11/30/89 |



|                         |                           |              |
|-------------------------|---------------------------|--------------|
| 74WT                    | TRIG HOUSING FRONT SPACER |              |
| MCHAWK                  | TRIGGER HOUSING           |              |
| 600                     | FRONT SPACER              |              |
| 700                     |                           |              |
| VAR                     |                           |              |
| 700                     |                           |              |
| BDL                     |                           |              |
| 700                     |                           |              |
| ADL                     |                           |              |
| 4CXCF                   |                           |              |
| 40XB                    | TRIGGER HOUSING           |              |
|                         | FRONT SPACER              |              |
| MODEL                   | PART NO                   | PART USE     |
| DES. BY DATE            | DES. BY DATE              | CHK. BY DATE |
| V. 4                    | 8/80                      | HART 4-15-80 |
| APP. BY DATE            |                           | 3/8 4/18/80  |
| TITLE                   |                           |              |
| SPACER, FRONT           |                           |              |
| NUMBER                  | SCALE                     | SUPERSEDES   |
| B-14630                 | 4X                        |              |
| REFERENCE               |                           |              |
| REMINGTON ARMS CO. INC. |                           |              |
| ILION RESEARCH DIV.     |                           |              |

FORM 179 REV. 671 U.S.G. 10105

