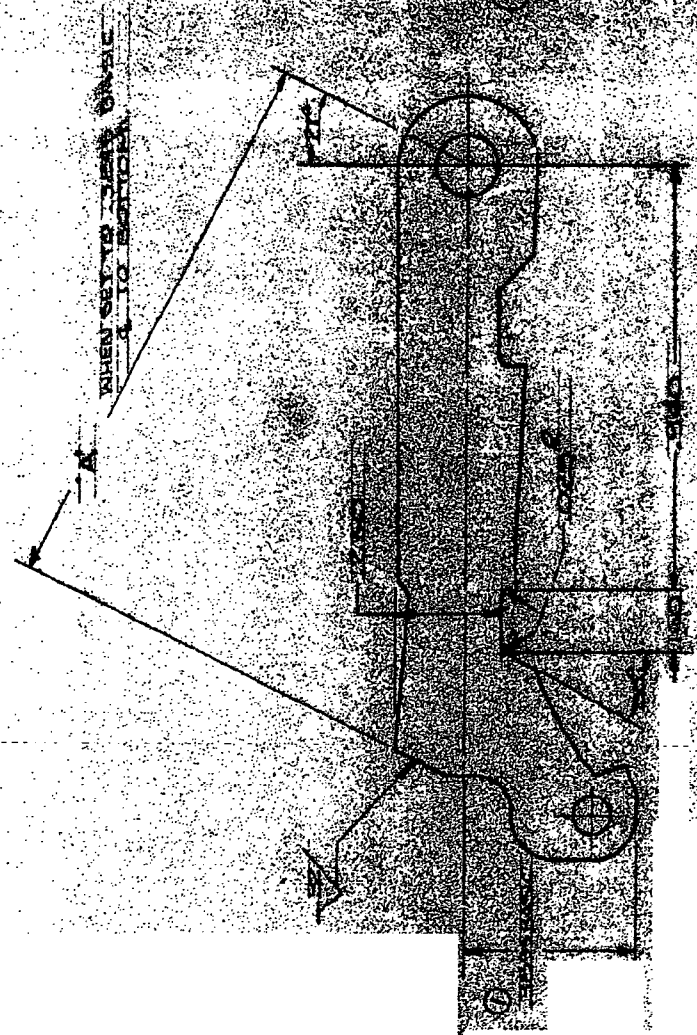


ALTERATIONS			
REV.	DATE	BY	REASON
1	3/25/55	4085	

DO NOT SCALE THIS DRAWING. WORK TO FIGURES UNLESS OTHERWISE NOTED. TOLERANCES ON DECIMAL DIMENSIONS ARE $\pm .005$ & ON FRACTIONAL DIMENSIONS $\pm .01$ & ON ANGULAR DIMENSIONS $\pm .001$ FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) BEING INCHES. FINISHES ARE TO BE THE HIGHEST PRACTICAL FINISH. FINISHES ARE TO BE THE HIGHEST PRACTICAL FINISH. FINISHES ARE TO BE THE HIGHEST PRACTICAL FINISH.



DIM.	BEFORE HEAT TREAT	AFTER HEAT TREAT
A	1.1255	1.1260