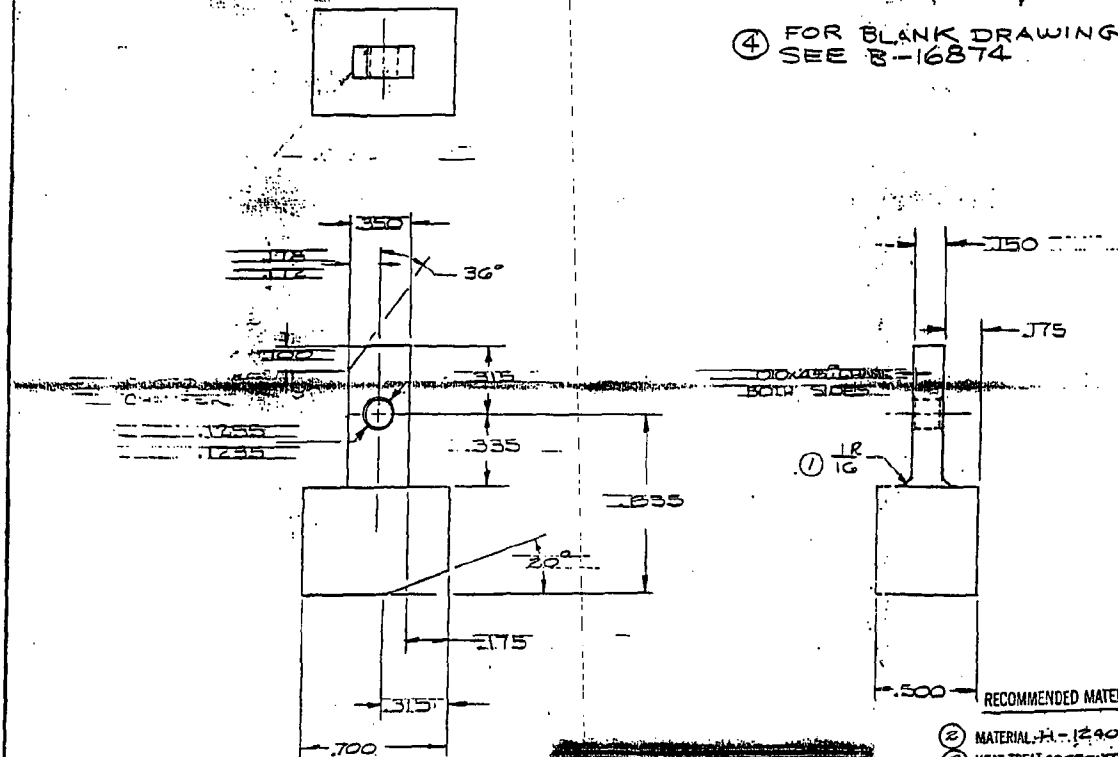


DO NOT SCALE THIS DRAWING  
UNLESS OTHERWISE SPECIFIED  
ON DECIMAL DIMENSIONS  
ON FRACTIONAL DIMENSIONS  
ON ANGULAR DIMENSIONS  
FINISHES ARE DESIGNATED BY A  
SQUARE (R.M.S.) MICRO INCH  
VALUES AND ARE THE MAXIMUM  
NECESSARY ACCEPTABLE UNLESS  
OTHERWISE SPECIFIED. FINISH  
ROUGHNESS TO BE  
15 OR BETTER.

| LOC. | REVISION | DATE    | BY |
|------|----------|---------|----|
| 1    | ADDED    |         |    |
| 2    |          |         |    |
| 3    |          |         |    |
| 4    | ADDED    | 11/2/62 |    |

④ FOR BLANK DRAWING  
SEE B-16874



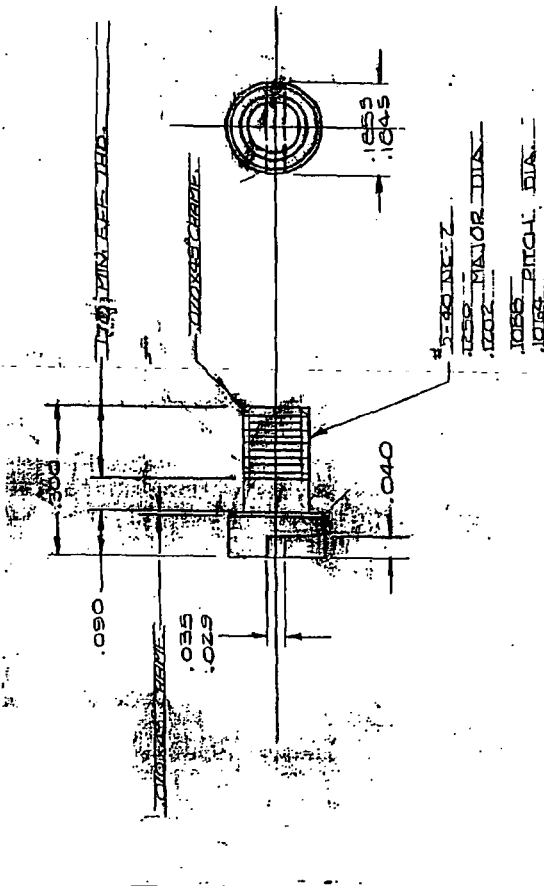
RECOMMENDED MATERIAL AND HEAT TREAT

- ② MATERIAL H-1240 R.M.
- ③ HEAT TREAT 475°F. 1 HR. 15 MIN.
- HARDNESS 20-22
- COLOR Blue Oxide
- HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

XP-100

|                         |  |  |  |               |  |  |  |                        |  |  |  |               |  |  |  |
|-------------------------|--|--|--|---------------|--|--|--|------------------------|--|--|--|---------------|--|--|--|
| MODEL                   |  |  |  | PART USE      |  |  |  | QUAN.                  |  |  |  | REV.          |  |  |  |
| DES'D BY DATE           |  |  |  | DRAWN BY DATE |  |  |  | CHECK BY DATE          |  |  |  | APPR. BY DATE |  |  |  |
|                         |  |  |  | L. G. G. G.   |  |  |  |                        |  |  |  | W. L. G. G.   |  |  |  |
| TITLE                   |  |  |  |               |  |  |  |                        |  |  |  |               |  |  |  |
| BALANCE                 |  |  |  |               |  |  |  |                        |  |  |  |               |  |  |  |
| NUMBER                  |  |  |  | SCALE         |  |  |  | SUPERSEDED - REFERENCE |  |  |  |               |  |  |  |
| B-15470                 |  |  |  | XX            |  |  |  |                        |  |  |  |               |  |  |  |
| REMINGTON ARMS CO. INC. |  |  |  |               |  |  |  |                        |  |  |  |               |  |  |  |
| RESEARCH & DEV. DEPT.   |  |  |  |               |  |  |  |                        |  |  |  |               |  |  |  |

① FOR BLANK DRAWING  
SEE B-16506



806 004752

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL: 98-140 S. Steel

HEAT TREAT: Quench

HARDNESS

COLOR: Blk. Black

HEAT TREAT AND COLOR TO BE DONE BY REMINGTON