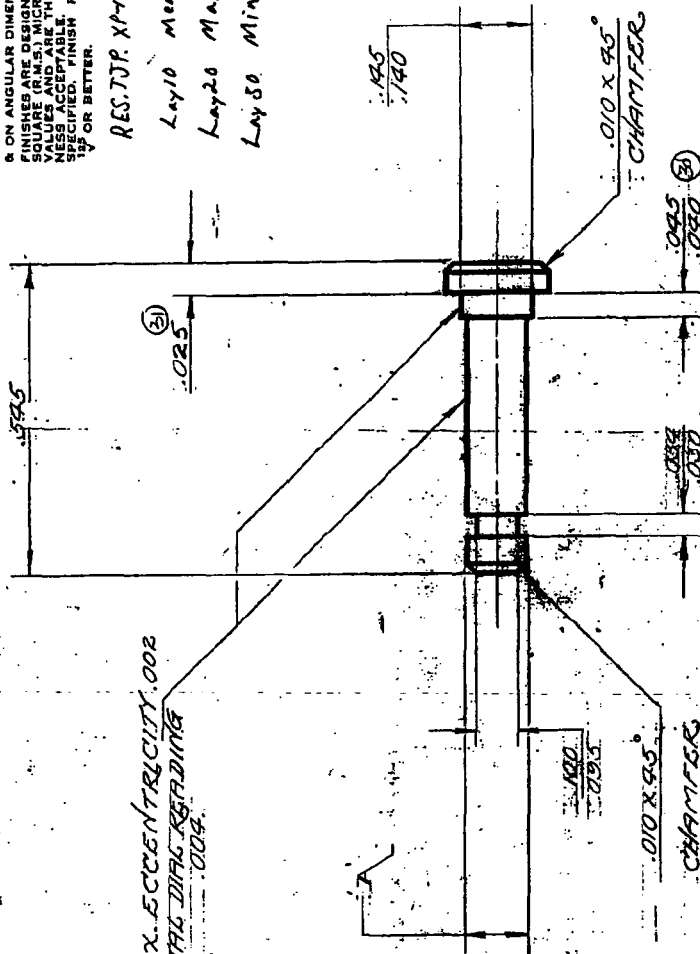


DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
ON FRACTIONAL DIMENSIONS $\pm \frac{.01}{16}$
ON ANGULAR DIMENSIONS $\pm .0030$
ON DIMENSIONS IN PARENTHESES
SQUARE (RMS) MICRO-INCH TOUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE. UNLESS OTHERWISE
NOTED, FINISH TOUGHNESS TO BE
125 OR BETTER.

RES. TYP. XPT-100. SAFETY-PIN

Lay 10 Mean
Lay 20 Max
Lay 50 Min.

MAX. ECCENTRICITY .002
TOTAL DIA. READING
.004



FOR BLANK DRAWING
SEE B-91918

RECEIVED MATERIAL AND HEAT TREAT

AUTHORIZED
JUN 24 1960

LET.	VAL.	REFERENCE	BY	DATE
25	REPAIR	9571	1205-30	
26	A-17043	"	1205-30	
25	ADD USE	31228	1205-30	
26	ADD USE	6479	1205-30	
27	ADD USE	6664	1205-30	
28	ADD USE	8499	1205-30	
29	ADD USE	11204	1205-30	
30	ADD USE	11614	1205-30	
31	ADD USE	11614	1205-30	
32	ADD USE	11614	1205-30	

comp 120

25	7LWT	SAFETY PIVOT PIN	1	1205-30
26	600	SAFETY PIVOT PIN	1	1205-30
27	660	SAFETY PIVOT PIN	1	1205-30
28	8499	SAFETY PIVOT PIN	1	1205-30
29	11204	SAFETY PIVOT PIN	1	1205-30
30	11614	SAFETY PIVOT PIN	1	1205-30
31	11614	SAFETY PIVOT PIN	1	1205-30
32	11614	SAFETY PIVOT PIN	1	1205-30

DESIGN BY DATE	DESIGNED BY DATE	CHECKED BY DATE
TITLE: PIN		
PART USE: 1		
QUANTITY: 1		