

ALTERATIONS			
ALT.	DESCRIPTION	REV.	BY DATE
21	REDRAWN	12040	TJP 11-11-85
22	ADDED TYP.	13856	JMR 3-23-94

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL C-1095 C.R. SPRING STEEL
HEAT TREAT H.T.
HARDNESS R 30 N 66-69
COLOR TEMPER COLOR

NOTE:

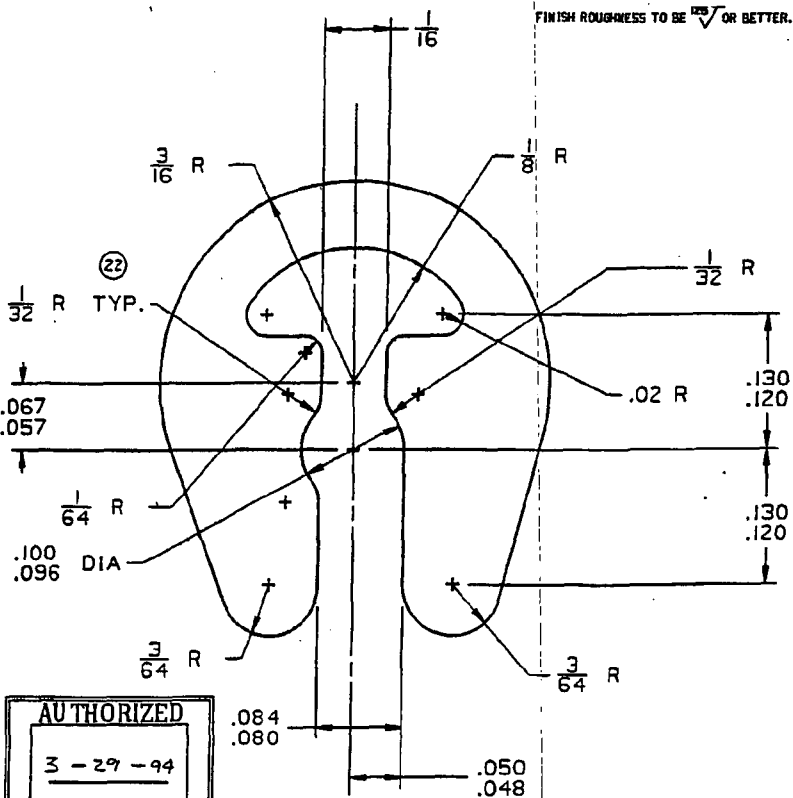
HEAT TREAT AND COLOR TO BE DONE BY VENDOR.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .10 - TOLERANCE $\pm .015$
2 PLACE .00 - TOLERANCE $\pm .010$
3 PLACE .001 - TOLERANCE $\pm .005$
ON FRACTIONAL DIMENSIONS $\pm 1/64$
ON ANGULAR DIMENSIONS $\pm 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE $\sqrt{V}$ OR BETTER.

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.



AUTHORIZED
3-29-94
PROCESS ENGINEERING

CY FILENAME - RES.700.B17044.SAFETY-CLIP.TJP

REF. A 736 X

40X,XB,XCF	17044	SAFETY SNAP WASHER
40XB IFR	17044	SAFETY SNAP WASHER
XP 100	17044	SAFETY SNAP WASHER
7 LWT	17044	SAFETY SNAP WASHER
700 (ALL)	17044	SAFETY SNAP WASHER
MODEL	PART NO.	PART USE
DEL. BY DATE	DEL. BY DATE	CHK. BY DATE
TJP 11-11-85	DSF 11-12-85	DSF 11-12-85
TITLE	CLIP	XP-100
NUMBER	SCALE	REFERENCE
B-17044	10:1	REMINGTON ARMS CO. INC.
		ILLION RESEARCH DIV.

