

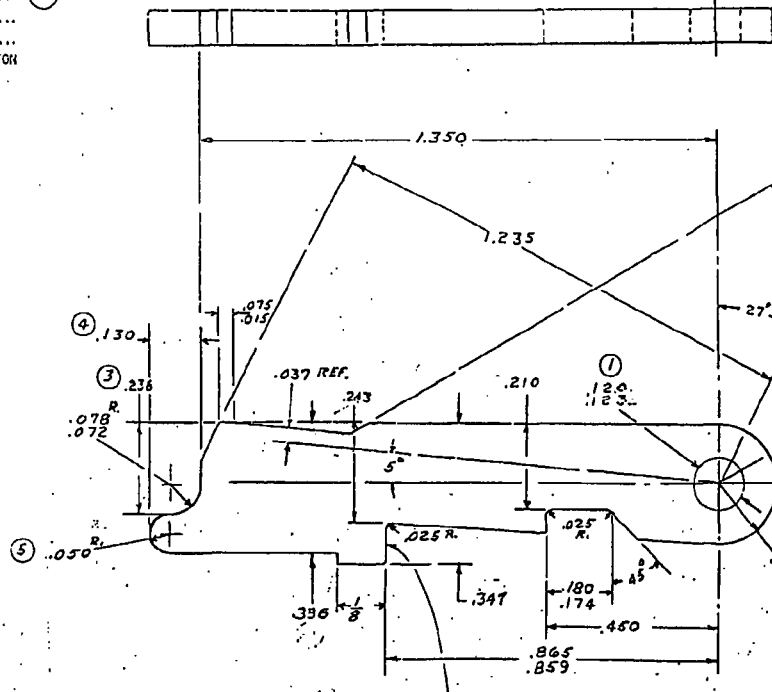
ALTERATIONS				
LOC.	WAR	REFERENCE	BY	DATE
1	1254-1261	SDC 100	W	3-10-47
2	ADDED 28-17946	SDC 76	L.R.	7-15-47
3	ADDED .236		L.R.	7-21-47
4	.070		L.R.	"
5	.055 R.		L.R.	"
6	ADDED	558	MM	5-8-53
7	ADDED	558	MM	7-23-51
8	ADDED	3901	MM	7-15-60
9	"	720A 720AOL	0217	" 6-1-61
10	ADDED	"	"	"
11	120-120840K	4000	"	1-11-62
12	720A 720AOL	0005	"	1-11-62
13	ADDED 10-13	4499	MM	11/1/62

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
ON FRACTIONAL DIMENSIONS $\pm .004$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
"V" OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL C-1022
HEAT TREAT S & S 28-17946
HARDNESS
DESIGN
HEAT TREAT AND COLOR TO DECIDE BY REMINGTON

(10)



10-13	17946	SEAR BLANK	R.L.	
410	17946	SEAR BLANK	MM	28-17946
412	"	"	"	"
413	"	"	"	"

414	"	SEAR BLANK	MM	28-17946
720AOL	17946	SEAR (BLANK)	MM	28-17946
401A	17946	SEAR (BLANK)	1	28-17946
725	17946	SEAR (BLANK)	1	28-17946
40X	17946	SEAR (BLANK)	1	"
722	17946	SEAR (BLANK)	1	28-17946
721	"	"	1	"

MODEL	PART NO.	PART USE	QUAN.	LIST BY	SEE
MATERIAL					
HEAT TREATMENT					
SURFACE TREATMENT					
FOR DETAILS, SEE PROCESS RECORD					
OLD'DY DATE	DRAWN BY DATE	INSP BY DATE	CHECK BY DATE		
	L.R. 2-21-47		W 2-24-47		
TITLE					
SEAR (BLANK)					
APPR. BY DATE					
MM 3-15-47					
NUMBER					
1-B17946					
SCALE					
4 X SIZE					
SUPERSEDES					
B-17946					
THE REMINGTON ARMS CO. INC.					
TECHNICAL COPY - ARMS DIV.					

SHAVE
REDRAWN
SEE 12-17946

1-B-17946

179-1