

B-23220

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 60''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

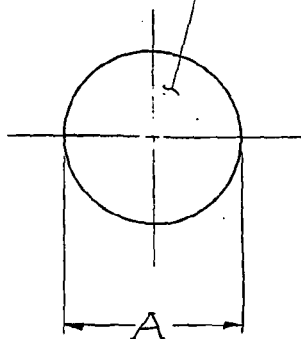
RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL *M.S. - S.P.E.C'S*
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATION

ALT.	WAS	REF.	BY	DATE
40	REVISED & REDRAWN	10899	R _{LS}	6-7-79
41	ADD USE 7400	10981	D _{SP}	9-11-79
42	ADD USE 7600	"	D _{SP}	9-11-79
43	ADD USE 7400	"	D _{SP}	9-11-79
44	ADD USE - LT. 20, LT. 20 TRIGGER, 418, 22.62	11550	D _{SP}	9/11/82
45	ADD USE 7400	11667	D _{ES}	11/8/82
46	ADDEN SPTS 74, 76	11802	R ₄₁	10/17/83
43	7400 23223	ORIFICE BALL		
42	7600 23223	SAFETY DETENT BALL		
41	7400 23223	SAFETY DETENT BALL		
	40XBTRK 23222	SAFETY DETENT BALL		
	40XCF 23222	2 OZ. TRIGGER OLD STYLE		
	40XB 23222	SAFETY DETENT BALL		
	40XC 23223	TRIGGER BALL FRONT		
	742 23223	ORIFICE BALL		
	XP 130 23222	SAFETY DETENT BALL		
	MOH.600 23222	" " "		
	572 23223	" " "		
	552 23223	" " "		
	760 23223	" " "		
	742 23223	" " "		
	N-66 23224	" " "		
	MOH.0C 23224	" " "		
	870 23223	SAFETY DETENT BALL		
	1100 23223	SAFETY DETENT BALL		
44	1100 23222	OP HANDLE DETENT BALL		
	700 23222	SAFETY DETENT BALL		
	MODEL	PART NO.	PART USE	
	DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
		6-7-79		W 9 6/13/79
	TITLE			
	BALL			
	NUMBER	SCALE	SUPERSIDES	REFERENCE
	B-23220	NGINE	B-23220	REV. 39
			REMINGTON ARMS CO. INC.	
			ILION RESEARCH DIV.	

BARBER - PRESALE R 0121722

COMMERCIAL STEEL BALL
GRADE A
MAX. VARIATION .0002



SUPERSEDED BY
B-23220 REV. # 48
DATED 6-8-87

DIMENSION A	PART NO.
3/32	23220
1/8	23221
5/32	23222
9/64 (.1406)	23223
1/4	23224
3/16	23225

41	SPTS 12	23222	OP HANDLE DETENT BALL
47	7400	23223	SAFETY DETENT BALL
46	SPTS 74	23223	ORIFICE BALL
46	SPTS 76	23223	SAFETY DETENT BALL
46	SPTS 74	23223	" " "
45	7400	23222	SAFETY DETENT BALL